



# INSTRUCTION MANUAL

HEAT PRESS MACHINE

The press can provide double-sided heating, high pressure and timing

Using for pressing oil, printing textiles and other materials may be used on food, t-shirts, mouse pads, puzzles, ceramic tiles, and other flat surfaces items by using the flex, flocking, transfer printing paper, sublimation etc.

## **COMPLY WITH THESE INSTRUCTIONS**

1. Do not put the wire on heating plates cover.
2. Do not touch heating plates when it is energized. Caution: Risk of burns.
3. Do not open the machine box and make changes to the device.
4. Do not allow liquid or metal objects inside the hot press.
5. Make sure the machine is connected with a plug connected to the wall.
6. Don't pull the cable to disconnect the plug.
7. Power off the machine when finished using.
8. Use extreme caution when using near children.
9. Make sure that the device is used in an environment.

# 1.SET TEMPERATURE & TIME

1.1. Press on the on / off switch located on the side of the heat press to be energized.

## 1.Set temperature



Press STE button



"Temperature setting"blink



Press arrows "Δ" or "∇" adjust temp you need

## 2.Set time



Press SET button after setting temp



Press arrows "Δ" or "∇" adjust temp you need



Press SET button after setting

1.2.Put objects when the machine has reached the desired temperature, shake up heating plate, Press TIME button.

1.3.When time is out, Counterclockwise rotate knob to make heating plate fall down.take out objects

## 2.Common Problem:

	Problem	Cause	Handling methods
1	Fails to heat up, but display well	Heating plate or Relay broken	Check the heating plate or Relay
2	Power on but controller Screen out	Controller broken or Connection line of controller loosen	Check connection line or change a new controller
3	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
4	The real temp pass over setting temp	Relay broken	Replace the relay