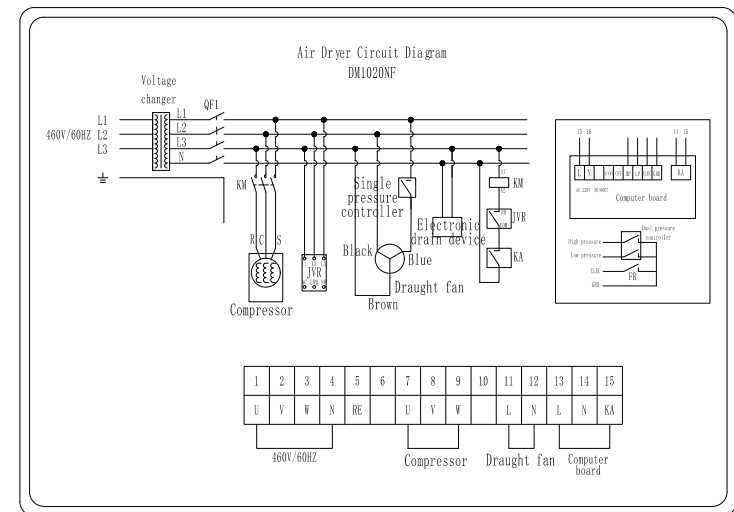




Instructions for installation and operation  
Compressed air refrigeration dryer



MODELS: DM1020NF

Refrigerated Compressed Air Dryer

# Contents

PREFACE.....	1
SAFETY WARNING SIGNS.....	1
WARNING.....	3
NOTICE OF INSTALLATION.....	3
AN INTRODUCTION TO THE CONTROLLER.....	4
PARTS NAME.....	5
METHODS OF OPERATION.....	6
ABOUT PRESSURE GAUGE.....	6
ABOUT POWER SUPPLY.....	6
MAINTENANCE TO THE DRYER.....	7
MAIN TECHNICAL DATA OF THE DRYER.....	7
NOTICE.....	10
TROUBLESHOOTING.....	10
APPENDIX.....	13
SUMMARY.....	13

## Preface

We' d like to give our thanks hereof for your choosing our Refrigerated Compressed Air Dryer as well as your trust and support.

We sincerely hope it will make a great contribution to your production.

Please read this instruction manual before operation. In this way to ensure that you are able to control the machine, which will run steadily and safety.

This manual is to introduce installation, operating, running, maintenance, wiring chart and troubleshooting etc. Please pay attention to the technical data and comprehend the parts' function of the flow as well as their operation condition to the whole system before operating.

This purpose is to let the user master the general knowledge during the dryer' s running and maintenance to ensure its running smoothly.

Please feel free to contact us if there' s any question.

## Safety warning signs



Supply voltage

**Danger!**

**Supply voltage!**

Contact with non-insulated parts carrying supply voltage involves the risk of an electric shock resulting in injuries and death.

Only qualified and skilled personnel are authorised to run electrically-operated devices.

Prior to undertaking maintenance measures at the device, the following requirements must be met:

Make sure that the power supply is switched off and that the device is off and marked for maintenance measures. Please also ensure that the power supply cannot be re-established during the works.



Hot surfaces

Caution!  
Hot surfaces!  
During operation, several components can reach surface temperatures of more than 140° F. There is the risk of burns.  
All components concerned are installed inside of the closed housing.  
The housing must only be opened by certified skilled personnel 3.



Beware of mechanical injury

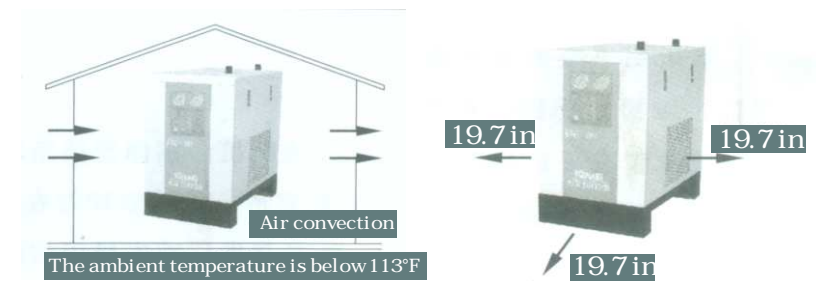
Caution!  
Avoid mechanical injury accidents!  
Extrusion, collision, impact, shearing, entanglement, twisting, throwing, cutting, cutting, puncturing, etc.  
Caused by mechanical equipment movement (stationary), parts, tools, and processed parts directly contacting the human body.

## Warning

It's prohibit to invert, shake, quiver and heavy break during transportation, sling and installation.  
Please operate the dryer strictly according to the ambient temperature and working conditions stipulated in this manual.  
Please maintain it timely. It will short the dryer's life due to the exceeding of working conditions for a long time.  
Check and make maintenance timely will extend it's using life, please appoint professional people to manage it.

## Notice of installation

Install on the balanced, fastness floor. It's prohibited to place on the floor with heavy shock, slant, bumpiness and badness of drainage.



Install in the breezy place, and the ambient temperature can't extend 45°C.

It's also prohibited to place in the open air, humid, dust and erode gas existence.

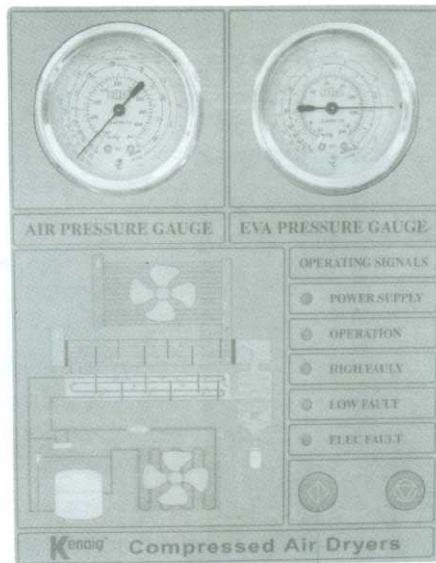
The radiators can't be opposite when there're many dryers placed together.



When in use, the bypass valve is usually closed, and the inlet and outlet valves of the air dryer are opened.

Please use the linker to connect AIR INLET and AIR OUTLET.  
 Please make sure you've configured by-pass pipeline in order to maintain.  
 The weight of pipeline shouldn't be too much, and caution that you can't overexert when install the pipeline.  
 Please whiff and clean the inner pipe thoroughly before installing it so as to avoid dust.  
 Please also be noticed that the shaking of compressor can't be passed to the dryer.

## An introduction to the controller



### POWER SUPPLY

---- The power indicator, **RED**, it's lighting during electrifying

### OPERATION

----The operation indicator, **GREEN**, it's lighting if the dryer run smoothly.

### HIGH FAULT

----The high pressure fault indicator, **ORANGE**, it's lighting when high pressure exceeds, the dryer will stop automatically when it lights, and the light will extinguish when it comes to balance with the low pressure.

### LOW FAULT

---- The low pressure fault indicator, **ORANGE**, it's lighting when low pressure exceeds, the dryer will stop automatically when it lights, and the light will extinguish when it comes to balance with the high pressure.

### ELEC FAULT

---- The electrical fault indicator, **ORANGE**, it's lighting when the electric system has a fault, the dryer will stop automatically when it lights.

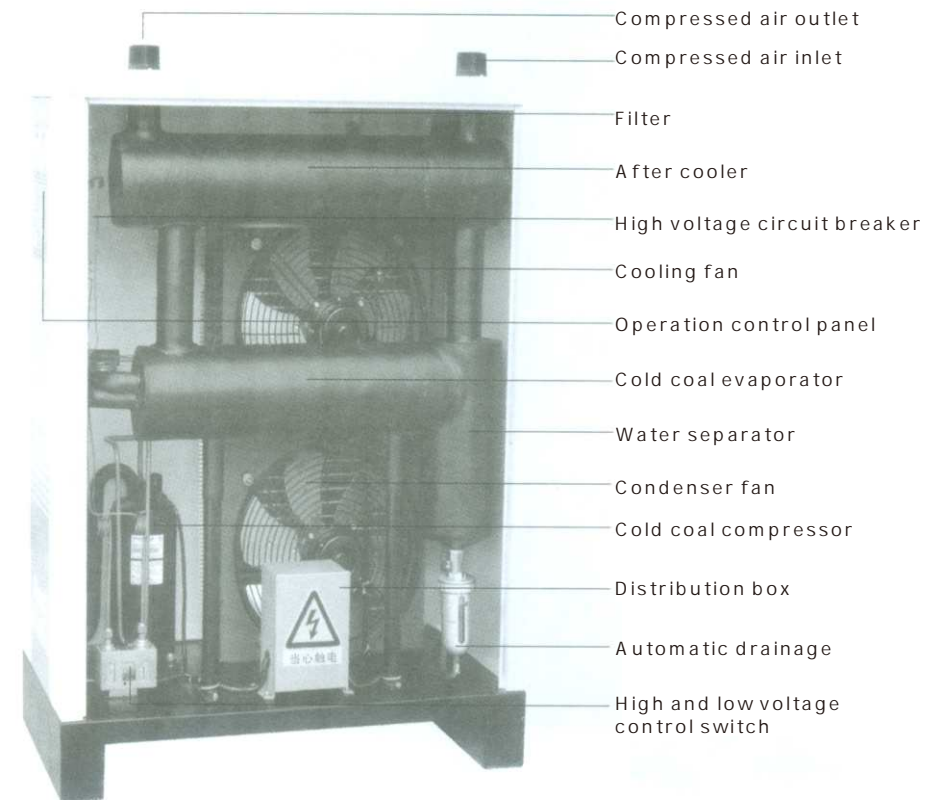
### ON

---- Start button, **GREEN**, the start interval should at least last for 3 minutes.

### OFF

---- Stop button, **RED**.

## Parts name



## Methods of operation

Check and make sure the dryer is installed correctly, you can go on preliminary operation, pressure the "ON" button to start. The "OPERATION" indicator will light and according to the ambient temperature, the fan and motor inside will run and stop reduplicative. If the evaporating pressure gauge exceeds 7kg under the continuous running of the fan, it may be overload.

Press the "OFF" button to stop.

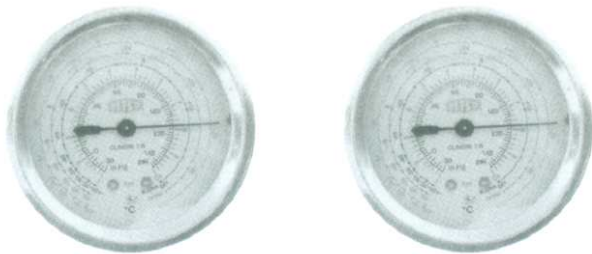
The auto-drain/electric drain will drain out after a period of time.

When the orange button lights, there're some faults of the dryer, it will stop automatically. Please restart after the clearance faults.

## About pressure gauge

Evaporating pressure gauge, evaporating temperature shows the pressure of low-pressure refrigerant. The index should be between 4~6kg of normal load. And it'll be a bit lower if non-loaded.

Air pressure gauge, shows the compressed air pressure of the surrounding air outlet.



## About power supply

Please use 220V or 380V special interface.

Please be sure you've installed the leakage protector.

You're required to make the earth wire before connecting the power supply.



## Maintenance to the dryer

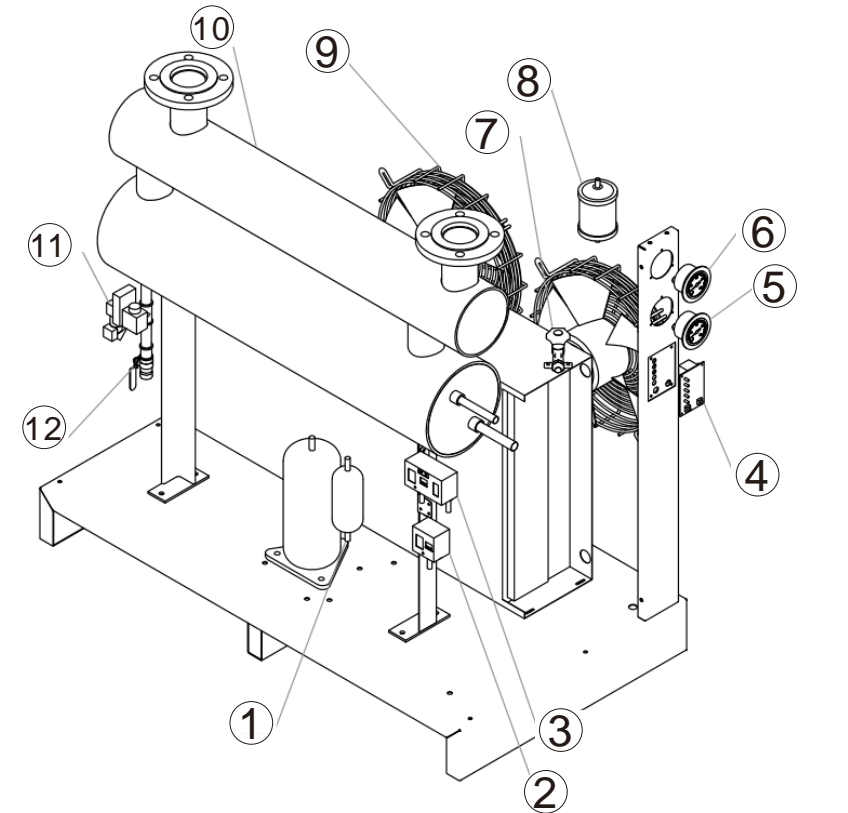
1. Unload the auto-drain to clean monthly, but it's not necessary if it's electric drain. Open the by-pass valve; close the inlet & outlet valve before unloading the drain to lessen the pressure inside auto-drain to zero. Unscrew the lower shell with pipe pliers; infuse some neutral abluent to clean it. It absolutely prohibited by using menstruum. After that, please re-install to the home position, locking with the O-ring. Close the by-pass valve than open the inlet valve.
2. Clean the radiator-grid weekly with aspirator, brush or air gun etc.
3. You can use the air gun only to clean the electric switch box and circuit board.

## Main technical data of the dryer

- |                                       |  |
|---------------------------------------|--|
| 1. Air-cooling refrigerated air dryer | 2. Water-cooling refrigerated air dryer  |
| Inlet temperature:                    | Inlet temperature:                       |
| Normal temp.: 113°F High temp.: 176°F | Normal temp.: 113°F High temp.: 176°F    |
| Cooling method: Air cooling           | Cooling method: water cooling            |
| Ambient temperature: 100°F            | Dew point: 35.6-50                       |
| Dew point: 35.6-50                    | Refrigerant: R22                         |
| Refrigerant: R22                      | Inlet pressure: 0.6~1.0Mpa               |
| Inlet pressure: 0.6~1.0Mpa            | Pressure drop: 0.02Mpa                   |
| Pressure drop: 0.02Mpa                | Cooling water inlet temperature: 89.6°F  |
|                                       | Cooling water inlet pressure: 0.2~1.4Mpa |

## DM1020NF series refrigerated air dryer

Product Information	Technical Details
Brand	Demargo
Model	DM1020NF
Max air volume	600CFM
Pressure dew point	35.6-50
Working pressure	87Psi
The largest Working pressure	145Psi
Inlet temperature:	< 113
Ambient temperature:	100
Working hours	Continuously working
way to control	Microcomputer control
Pressure loss	2.9Psi
Drain valve	Electronic drain valve
Cooling method	Air-cooled
Refrigerant model	R 407 c
Power supply	460V 3ph 60HZ
Compressor power	2.17K W / 2. 9HP
Fan Power	0.5HP
Air pipe connection	American flange connection
Air inlet and outlet pipe size	Dn65
Dimensions (L x W x H)	48.8"-26.3"-47.2"
Installation method	Simple and convenient



- |                                |                                 |                           |
|--------------------------------|---------------------------------|---------------------------|
| ① Compressor                   | ⑤ Cold coil low pressure meter  | ⑨ Fan                     |
| ② Pressure controller (single) | ⑥ Cold coil high pressure meter | ⑩ Heat exchanger assembly |
| ③ Pressure controller (double) | ⑦ Refrigeration hand valve      | ⑪ Electronic drain        |
| ④ Controller                   | ⑧ Dry filter                    | ⑫ Ball valve              |

## Notice

### 1. Note:

If the evaporating pressure gauge exceeds 7KG during working, it may be over-loaded, please check the over-loaded conditions as bellows.

### 2.Loading conditions:

It will go to over loaded under the following conditions and run constrainedly. Then it will stop running when the protector "orange" indicators light.

- 1). Compressed air temperature is excessive.
- 2). Compressed air capacity is exceeded.
- 3). Ambient temperature is higher than 113 .
- 4). Voltage under 198V (220V rated) or under 340V (380V rated).
- 5). Badness of thermolysis.

### 3.Attention:

The auto-drain may not act as there's some impurity contained in the compressed air, please check if there's condensate water coming out from the draining hole everyday. According to the characteristic and structure of drain, it may drain out from the draining hole provide the pressure is under 1.5kg/cm<sup>2</sup>. Therefore, the pressure may not be raised if gas production of air compressor is too small. Please pay attention to it.

## Troubleshooting

Familiar faults caused by the refrigerated air dryer itself and external factors conditions as well as its trouble-shooting as follows:

Pressure drop is excessive

phenomena	Causation	Troubleshooting
The differential pressure is too large of the whole air compression station	The piping valves don't be fully opened.	Open the valve fully.
	The pipe(s) is too slim.	Enlarge the pipe(s).
	Pipeline is too long, lots of elbow and tie-in.	Re-configure the piping system.
	Much leakage of the piping connections.	Check the elbows and connections.
Shortage of the air using	Block of the piping filters.	Clean the filters or change new one(s).
	Actual using capacity exceeds the compressor rated capacity.	Change larger compressor, or increase pressure.
Ice over of the evaporator	Fall physically	Decrease air flowrate.
	Fault of temperature switch.	Renew temperature switch.
	Invalidation of expansion valve.	Renew expansion valve.

## Badness of draining

phenomena	Causation	Troubleshooting
Liquid water content	The air by-pass valve doesn't be fully closed.	Close the by-pass valve.
	Compressed air doesn't go through the dryer.	Open the inlet and outlet valves of dryer.
	The flowrate is too much.	Re-design the compressor system.
	Badness of the drain.	Clean or change.
	The drainpipe is higher than the auto-drain.	Re-setting the drainpipe.
Abnormity of the evaporating gauge.	Compressor is too large, while the dryer is too small.	Re-setup the compressor and dryer.
	Evaporating temperature is too high.	Check the air load of compressor.
	The ambient air pollution or badness of ventilation.	Improve the ventilation and ambient conditions.
	Block of the expansion valve.	Change the expansion valve.
	Leakage of refrigerant.	Check the leakage, and infuse some refrigerant.
	Spoiling of the gauge.	Change the gauge.

## Out of operation

phenomena	Causation	Troubleshooting
Out of power supply.	The fuse blew out or trip of the fuse disconnecting switch.	Check if the power lack of phase or short circuit.
		Check the fuse.
Power supply is in normal, but it can't start.	Power-off.	Check and maintain.
	Abnormity of voltage or too slim of the power cord. (voltage drop)	Please choose voltage according to the rated on the name plate.
	Badness of switch.	Change.
	badness of contactor	Change.
	Badness of overload relay.	Change.
	Badness of electric capacity.	Change capacitor.
	Badness of start relay.	Change.
	Badness of pressure switches.	Change.
	Badness of temperature switches.	Change.
Badness of refrigerated compressor.	Change.	
All switches in normal, but it can't start.	Trips of high-low pressure and doesn't go to restoration.	Check the reason of trips, press "RESET".
	Electromagnetic switch doesn't go to restoration.	Check and pressure "RESET".
	High pressure switch doesn't go to restoration.	Check and pressure "RESET".
	Setting error of the temperature switches.	Reset or change.
Evaporating temperature indicator too lower.	Badness of refrigerated compressor.	Change.
	Evaporating temperature (badness of low pressure gauge).	Change.
	Block of the expansion valve.	Change.
	Setting lower of the temperature and pressure switches.	Please adjust the setting.
Evaporating temperature indicator too higher.	Leakage of refrigerant.	Check the leakage points, and infuse some refrigerant.
	Ambient temperature is too high.	Improve the ambient temperature or change place for ventilation.
	Invalidity of the thermal by-pass valve.	Adjust or change.
	Block of the condenser.	Clean.
	The capacity is too much.	Reposition of the matching.
	Abrasion of the valve flap of refrigerant compressor.	Change.

## Badness of drainage system

phenomena	Causation	Troubleshooting
Badness of drainage.	The using pressure is under 1.5kg/cm <sup>2</sup> .	Normal pressure should be 2~10 kg/cm <sup>2</sup> .
	Spoiling of ball valve.	Change.
	Slant or disrepair of the valve.	Improve, fasten or change.
	Pressure is too high.	Please use according to the rated pressure.
	Block of the filtering of drain.	Clean.
	Block of the waterspout.	Clean.

## Badness after starting

phenomena	Causation	Troubleshooting
Abnormity of voltage.	After starting, it's short circuit.	Reposition of the control circuitry and switches.
Thought the high pressure trip is restoration, it's can't start.	Badness of pressure switch.	Change.
	Badness of fan.	Change.
	Trip of the overload protector.	Check the reasons.
	Begrime of the condenser.	Clean it thoroughly.
	Excessive of refrigerant.	Less some refrigerant.
	The ambient temperature is too high.	Improve the ambient temperature and ventilation.
	Block or closed of expansion valve.	Change.
Trip of the carrying relay.	Block of refrigerant filter.	Change.
	Badness of start relay.	Change.
	Badness of capacitor.	Change capacitor.
	Badness of pressure switch.	Change.
	Refrigerated compressor is overload ed.	Decrease air capacity.
	The ambient temperature is too high.	Improve the ambient temperature and ventilation.
	The relay rated electric current is too low.	Adjust the rate.
	Badness of relay connection.	Clean or renew.
	Lack phase of power supply.	Check the reasons.
Badness of connector.	Clean or renew.	

## Appendix:

## Guarantee card

Thank you for choosing Demargo refrigerated compressed air dryer. The dryer is manufactured by holding abundant experience and mature technology, it's the advanced product. We ensure one year guarantee from your buying date. We will answer your questions timely and carefully.

File card in duplicate

Customer name: \_\_\_\_\_  
 Contact person: \_\_\_\_\_  
 Telephone No.: \_\_\_\_\_  
 Fax No.: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 Buying date: \_\_\_\_\_  
 Model No.: \_\_\_\_\_  
 Serial No.: \_\_\_\_\_  
 Installation place: \_\_\_\_\_

Customer name: \_\_\_\_\_  
 Contact person: \_\_\_\_\_  
 Telephone No.: \_\_\_\_\_  
 Fax No.: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 Buying date: \_\_\_\_\_  
 Model No.: \_\_\_\_\_  
 Serial No.: \_\_\_\_\_  
 Installation place: \_\_\_\_\_