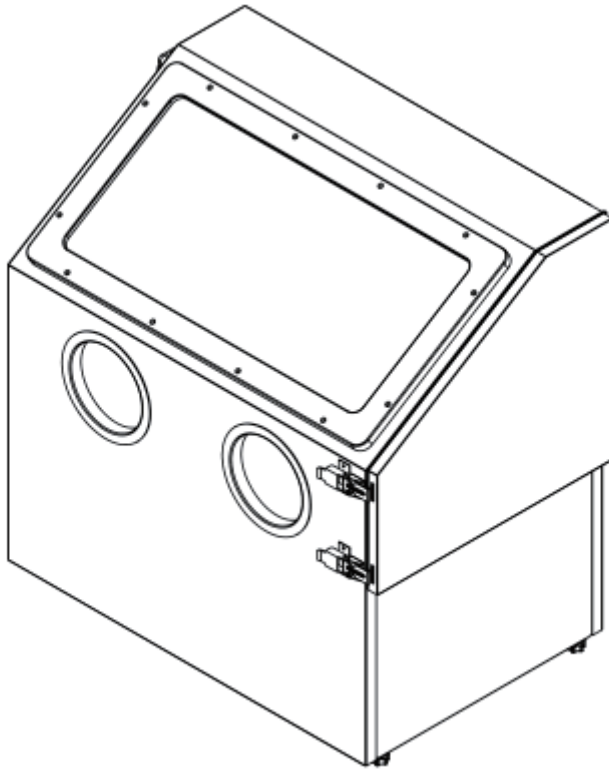


110L VERTICAL SANDBLAST CABINET

OPERATING INSTRUCTIONS AND PARTS MANUAL

MODEL: SBC110



Please read and save these instructions.

Read through this owner's manual carefully before using product. Protect yourself and others by observing all safety information, warnings, and cautions. Failure to comply with instructions could result in personal injury and/or damage to product or property. Please retain instructions for future reference.

SPECIFICATIONS

Description	Specifications
Overall dimensions	760X488X720mm
Gross Weight/Net Weight	28KGS/26.5KGS
Electrical Requirements of light	110V/230V
Maximum operation pressure	120PSI

Recommend Vacuum Air flow: NOT more than 3 CBM / Hour.

General Safety Information

Any blast cabinet will produce a powerful flow of abrasive Particles. Please avoid personal injury and property damage. Study this manual thoroughly before assembling, operating or servicing this blast cabinet.

WARNING

1. During operation, do not expose the hands or skin directly in the line of the blast nozzle.
2. Ensure all components seal properly after assembly.
3. Do not exceed the maximum operating pressure of the blasting equipment.
4. Disconnect the cabinet from the air supply before changing accessories or attempting to install, service, relocate or perform any maintenance.
5. Check hoses and air lines for weak or worn condition before each use. Make sure all the connections are secure before use.
6. Do not point the abrasive blaster gun at anyone or objects.



ASSEMBLY

DANGER

Chemicals, including lead includes in this product or its power cord. Wash hands after handling.



DANGER

The dust can be created when you sweep, blast, cut, sand, drill or grind materials such as wood, paint, metal, concrete, cement, or other masonry. This dust often contains chemicals known to cause cancer, birth defects, or other reproductive harm. Wear protective gear.



DANGER

Fire or Explosion Hazard! DO NOT USE a sand blaster around combustible or flammable liquids, dusts, gases, oily rags, or other materials that can explode or burn quickly. Some abrasives create sparks when they hit metal. Abrasives similar to aluminum oxide may generate static electric sparks which will cause fires or explosions in an unsafe environment.



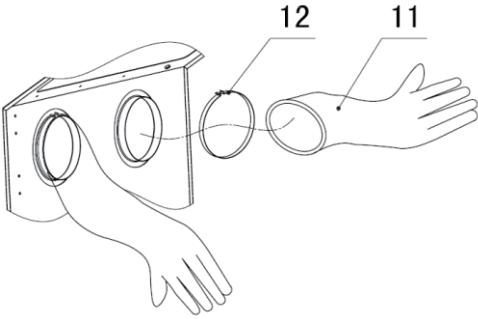
DANGER

Static electric shocks can be painful. Please wear leather or rubber soled shoes or boots and stand on the ground to avoid static electricity. A grounded wire attached to the sand blast gun will safely remove the static electricity.

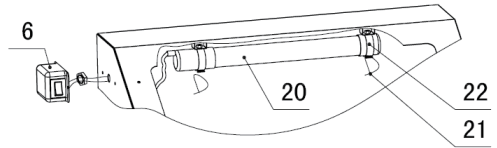
ASSEMBLY

This product has been pre-assembled by Manufacture. Follow assembly instruction when need maintenance or replacing parts .

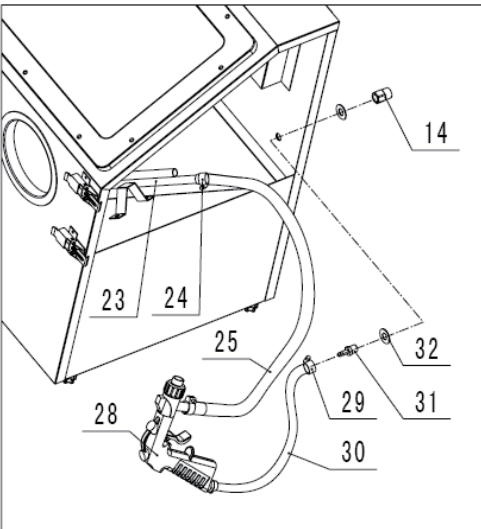
Step 1: Secure the glove (11) with glove clamp (12) onto the front panel as illustrated.



Step 2: Push the fluorescent lamp (20) forward into lamp clip (22). Then put the enclosed on the cord to secure the hole through left panel.



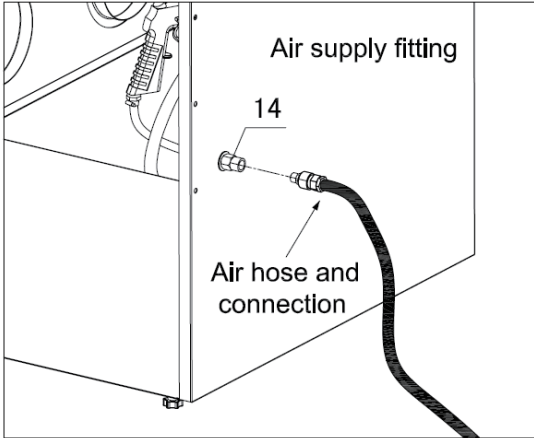
Step 3: Press other end of AIR hose fully onto barbs of cabinet inlet fitting. Place and securely tighten a small hose clamp around section of hose covering barb.



Operation

Please follow these instructions before supplying air to the cabinet.

1. Place cabinet on a workbench where you will be working.
2. Connect air supply (14) (max. 120 psi) to the fitting on the side of the cabinet.



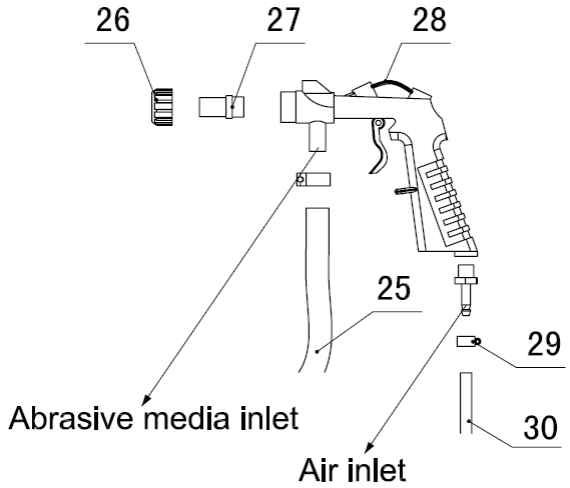
3. Check if there are any leaks for air. If any, repairing or adding Teflon tape is needed.
4. Plug the 12V power supply into a 110V/230V wall outlet. Ensure the switch is in the OFF position; plug the other end of 12V power supply cord into the light switch on the cabinet.
5. Check if the light works.
6. Add a plastic window protector to the inside surface of the glass door.
7. Eye protection need to be done before load no more than 10 pounds of abrasive media in to the cabinet. Excessiveness will cause the ineffective performance.
8. Close and latch door (13).
9. Protect your hands in gloves (11), aim blast gun (28) at surface to be cleaned and pull trigger. If there is no flow, please clear the tube by covering the gun nozzle.
10. Move the blast stream continuously over the part in an even and circular motion.

Maintenance

NOTE: Disconnect power and air before the maintenance.

Cleaning: please clean the plastic door or parts with a soft cloth. DO NOT use solvents to clean. Avoiding **Block:** the moist media will cause the block of nozzle. Try dislodging the media with a drill bit.

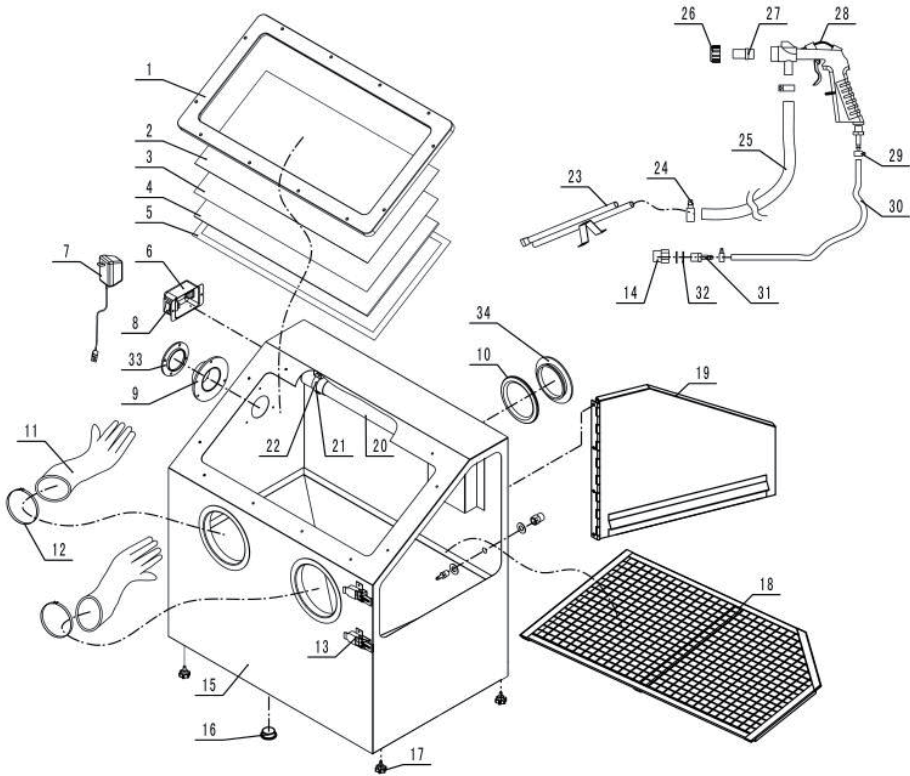
Blast Gun Connection: Please assemble them as picture shown, when a blast gun (28) need to be replaced.



Troubleshooting Chart

Symptom (s)	Possible Causes(s)	Corrective Action(s)
Excessive dust in the cabinet	<ol style="list-style-type: none"> 1. Exhaust vent or air flow block 2. Air fittings and connections loosing. 3. Overload abrasive media inside of the cabinet. 	<ol style="list-style-type: none"> 1. Clean the vent and keep it away from any wall. 2. Tighten fittings and make sure all the connections are secure. 3. Remove the excessive media.
Uneven blasting actions	<ol style="list-style-type: none"> 1. moisture present inside of the cabinet 	<ol style="list-style-type: none"> 1. See Caution in General Safety Information.
Improper speed or Inefficient blast	<ol style="list-style-type: none"> 1. Abrasive media worn. 2. Pressure too low 	<ol style="list-style-type: none"> 1. Replace media 2. Increase inlet pressure and make sure control valve is fully opened
Gun will not shut off Trigger stuck	Damaged o-rings in air valve	Remove and replace o-rings

Parts List



#	Description	Qty.	#	Description	Qty.
1	Window Frame	1	18	Grid	1
2	Plastic glass	2	19	Door	1
3	Glass	1	20	Light	1
4	PE Film	1	21	Nylon Cable Ties	2
5	Cotton Seal	1	22	Clamps	2
6	Switch Box	1	23	Sand Suction Tube	1
7	Transformer	1	24	Clamp	2
8	Switch	1	25	Abrasive Rubber Hose	1
9	Air Outlet Tube Socket	1	26	Nozzle Adapter Nut	1
10	Rear Inlet Retainer	1	27	Nozzle	1
11	Gloves (1pair)	1	28	Gun	1
12	φ140 Hoop Component	2	29	Clamp	2
13	Latch	1	30	Air Hose	1
14	Air Hose Adapter	1	31	Air Hose Adapter	2
15	Cabinet	1	32	Flat Washer	2
16	Plastic Plug	1	33	Air Outlet Cover	1
17	Foot Pad	4	34	Air Inlet Cover	1