

# **Chocolate Cooling Tunnel**

## **Instruction Manual**

## AMC-MCT600



AMC SYSTEM TECHNOLOGY USA INC 2018.08

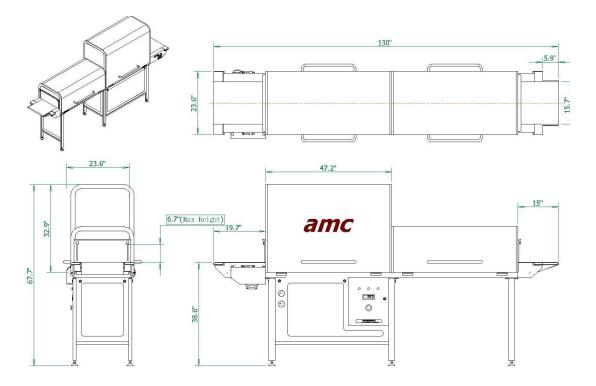
AMC: Sweet in Your Life



Dear customer,

We are appreciate you choose AMC mini type cooling tunnel!

### Installations and Adjusting:



- 1. The cooling tunnel should be installed on the level site.
- 2. Connect the wires between cooling tunnel and factory.
- 3. Make sure the machine appearance complete and perfect pieces, without damage.
- 4. Check if the electrical panel of the temperature controller is correct, the temperature set value should be between 5  $^{\circ}$ C -15  $^{\circ}$ C.
- 5. Press the Conveyor Start button on the main electrical box, and then adjust the belt speed.

#### Maintenance

(1)Announcements

1. Maintenance must be doing while the power supply of cooling tunnel

is shut down.

2. It is strictly prohibited to flushing cooling tunnel body and electrical

control cabinet with water or liquid.

3. Conveyor power roller outer circle is a layer of rubber. It is strictly

prohibited in the cylindrical surface daub grease, also not allowed to use

corrosive oil, liquid to clean.

4. All voltage of the machine can cause harm to human body. So the

man who control the electric controlling part must be special training

after manufacturer of professional and technical personnel.

5. If you need to maintenance the machine with electric system are

charged, you need to take safety measures and keep a safe distance.

6. No disassembly, maintenance operation and pressure parts, in the

operation of the equipment.

(2) Daily Maintenance

1. Daily maintenance

(1) Check the workings of the host, start-stop value is to set the same to

the temperature every day.

(2) Check the high pressure, low pressure is in the range of set value.

(3) Check the compressor oil.



- (4) The cooling water flow, temperature, pressure is appropriate or not.
- (5) Evaporator condensate water pipe is obstructed.
- (6) Check the cooling tunnel upper cover is seal closely.
- (7) Axial flow fan rotate is smooth, air output is appropriate or not.
- (8) Import and export temperature of the cooling tunnel is appropriate or not.

#### 2. Maintenance

- (1) Clean the evaporator once per month.
- (2) All section door add oil half an year.
- (3) Check the fan belt for wear and the bearings once a month.
- (4) Cooling tunnel host change oil once a year.
- (5) Maintenance must have the professional personnel responsible for.
  - (6) Before maintenance must read this manual book.
  - (7) Safety protection device must to be recover to normal effective after maintenance.
  - 3. Electric control drawing