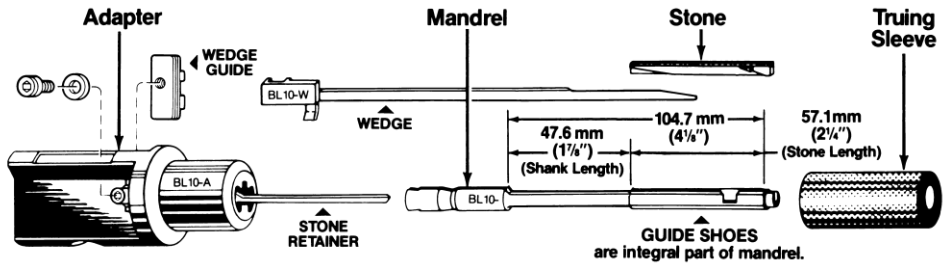


# BL10 Honing Units

**Diameter Range:**  
7.82 mm – 10.05mm  
.308" – .395"



## Order 1-5 For Complete BL10 Honing Units

Diameter Range .308" - .395"		1 BL10 Mandrel Includes wedge			2 Sleeve Truing	3 Adapter	4 Alignmen Bushing	5 Honing stone
mm	inches	With Standard Shank Choose One Suffix				With stone retainer and wedge guide	For machines with fully adjustable spindle nose	
7,82-8,03	.308-.316	BL10-308A	S	H	S-308	BL10-A	C-308	See All Stone Tables
8,03-8,20	.316-.323	BL10-316A	S	H	S-316	BL10-A	C-316	
8,20-8,41	.323-.331	BL10-323A	S	H	S-323	BL10-A	C-323	
8,41-8,61	.331-.339	BL10-331A	S	H	S-331	BL10-A	C-331	
8,61-8,81	.339-.347	BL10-339A	S	H	S-339	BL10-A	C-339	
8,81-8,99	.347-.354	BL10-347A	S	H	S-347	BL10-A	C-347	
8,99-9,19	.354-.362	BL10-354A	S	H	S-354	BL10-A	C-354	
9,19-9,40	.362-.370	BL10-362A	S	H	S-362	BL10-A	C-362	
9,80-10,05		BL10-φ 9.80A	S	H	S-φ 9.95	BL10-A	C-φ 10.0	

Mandrel options:

S=Steel Mandrel w/soft shoes,for honing most materials.

H=Steel Mandrel w/hardened shoes for production honing or hard,rough parts,carbide,ceramic,glass.

### Honing Stone---Diamond:

L10---DM15,DM35,DM45,DM55,DM65,DM75,DM85,DM95,DM05,DM805,DM905,DM005

L10---DM17,DM37,DM47,DM57,DM67,DM77,DM87,DM97,,DM07,DM807,DM907,DM007

L10---DM19,DM39,DM49,DM59,DM69,DM79,DM89

**HONING MATERIAL: CAST IRON ; ALUMINUM ; BRASS; BRONZE ; CARBIDE ; CERAMIC ; GLASS ;**

### Honing Stone---CBN:

L10-NM15,NM35,NM45,NM55,NM65,NM75,NM85,NM95,NM05,NM905,NM005

L10-NM17,NM37,NM47,NM57,NM67,NM77,NM87,NM97,NM07,NM907,NM007

L10-NM19,NM39,NM49,NM59,NM69,NM79,NM89,NM97,NM07

**HONING MATERIAL: HARD STEEL ; SOFT STEEL ; CAST IRON ;**

**HONING STONES LENGTH : 57.1mm**

SHANGHAI QINGJIE MECAHNICAL CO., LTD. CHINA



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