

Instructions of Pneumatic Single Station Label Heat Press Machine (GS-QDM1)



- ① Pressure displayer and black pressure adjustor
- ② Air cylinder
- ③ Power light

- ④ Power switch
- ⑤ Heat plate
- ⑥ Worktable and silicone pad
- ⑦ Start switch
- ⑧ Urgent pause button
- ⑨ Air treatment
- ⑩ Foot start switch
- ⑪ Time/Temperature displayer

A. Technical parameters

Specification: 5.9 × 5.9 inch

Voltage: 110V, 1 phase, 60HZ

Power: 0.6kw

Time range: 0-999 sec

Temperature range: 0- 750.2°F

Table size: 5.9 × 5.9inch

Operating pressure: 0-784.53 KPA (113.78psi)

B. Main usages:

This product can transfer any color code, portrait photo, landscape pictures, personalized patterns, and other patterns onto flat materials which is suitable for advertising, gifts, propaganda, personalized items, and other industries.

C. Product character

Electronic digital display of temperature and time, convenient design, the operation is simple and fast, microcomputer control of temperature and time.

Equipped with platinum resistance thermometer sensor, a range of the temperature error is ($\pm 35.2^{\circ}\text{F}$). Adjust the working pressure anytime.

D. Operating steps

1. Plug in the power, turn on the power switch (red bottom), the power indicating lamp lights.

(Attention: the machine must have a reliable and protective ground wire)

2. Adjust the temperature controller to the required temperature and set the required time.

- 3. After adjusting the temperature and time, wait for the machine to heat up.**
- 4. When heating is done, the thermometer lamp goes off, then the light automatically flashing.**
- 5. Place the fabric and transfer paper, then press the start bottom, the heating plate will fall automatically, the transfer printing begins. When the time is up, the heating plate will automatically rise.**

E. Maintenance:

- 1. This machine must connect to a reliable ground wire, then come into use, to ensure safe operation and production.**
- 2. The pressure should be chosen appropriately, do not adjust the pressure arbitrary, so as not to damage the machine due to overpressure.**
- 3. Do not put your hands under the heating plate during the pressing process, so as to avoid scald.**
- 4. During the pressing process, in the case of special circumstances, press the emergency stop button, then the heating plate will automatically rise, so the accident can be avoided.**
- 5. At the end of the work, the staff must cut off the main electricity supply and turn off the gas source before leaving.**

F. After-sale service

Thank you for purchasing our products. We depend on high quality, aim at a good reputation. We have devoted great efforts to the production, research and after-sale service of our machine.

1-YEAR Warranty for Parts, Service and Repair.

We promise:

If the machine damages or breaks down due to improper installation, improper maintenance or transporting damage. We'll provide maintaining and technical guidance, charge at accessory cost price.