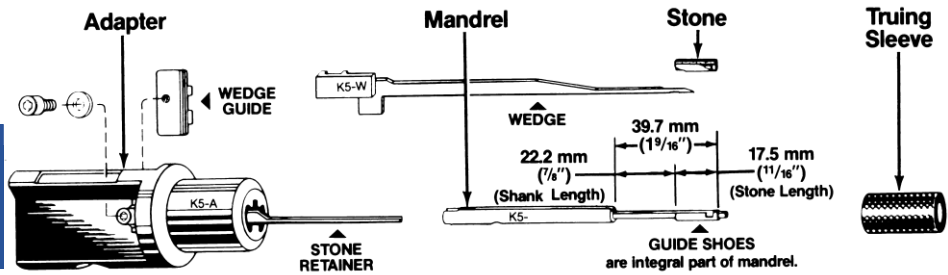


K5

Honing Units

Diameter Range:
3.81 mm – 4.70 mm
.150" – .185"



Order 1-5 For Complete K5 Honing Units

| 3.81mm – 4.70 mm Diameter Range .150" - .185" | | 1 K5 Mandrel Includes wedge | 2 Sleeve Truing | 3 Adapter | 4 Alignmen Bushing | 5 Honing stone | |
|---|-----------|--|-----------------------|---|---|----------------------|-------|
| mm | inches | With Standard Shank Choose One Suffix | | With stone retainer and wedge guide | For machines with fully adjustable spindle nose | See All Stone Tables | |
| 3,81-3,94 | .150-.155 | K5-150C | S H | S-150 | K5-A | | C-150 |
| 3,94-4,06 | .155-.160 | K5-155C | S H | S-155 | K5-A | | C-155 |
| 4,06-4,19 | .160-.165 | K5-160C | S H | S-160 | K5-A | | C-160 |
| 4,19-4,32 | .165-.170 | K5-165C | S H | S-165 | K5-A | | C-165 |
| 4,32-4,44 | .170-.175 | K5-170C | S H | S-170 | K5-A | | C-170 |
| 4,44-4,57 | .175-.180 | K5-175C | S H | S-175 | K5-A | | C-175 |
| 4,57-4,70 | .180-.185 | K5-180C | S H | S-180 | K5-A | | C-180 |

Mandrel options:

S=Steel Mandrel w/soft shoes,for honing most materials.

H=Steel Mandrel w/hardened shoes for production honing or hard,rough parts,carbide,ceramic,glass.

Honing Stone---Diamond:

K5---DM15,DM35,DM45,DM55,DM65,DM75,DM85,DM95,DM05,DM805,DM905,DM005

K5---DM17,DM37,DM47,DM57,DM67,DM77,DM87,DM97,,DM07,DM807,DM907,DM007

K5---DM19,DM39,DM49,DM59,DM69,DM79,DM89

HONING MATERIAL: CAST IRON ; ALUMINUM ; BRASS; BRONZE ; CARBIDE ; CERAMIC ; GLASS ;

Honing Stone---CBN:

K5-NM15,NM35,NM45,NM55,NM65,NM75,NM85,NM95,NM05,NM905,NM005

K5-NM17,NM37,NM47,NM57,NM67,NM77,NM87,NM97,NM07,NM907,NM007

K5-NM19,NM39,NM49,NM59,NM69,NM79,NM89,NM97,NM07

HONING MATERIAL: HARD STEEL ; SOFT STEEL ; CAST IRON ;

HONING STONES LENGTH : 17.5mm

SHANGHAI QINGJIE MECAHNICAL CO. , LTD. CHINA



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<http://www.dia-mond.cn> & <http://qingjie.b2b.hc360.com>