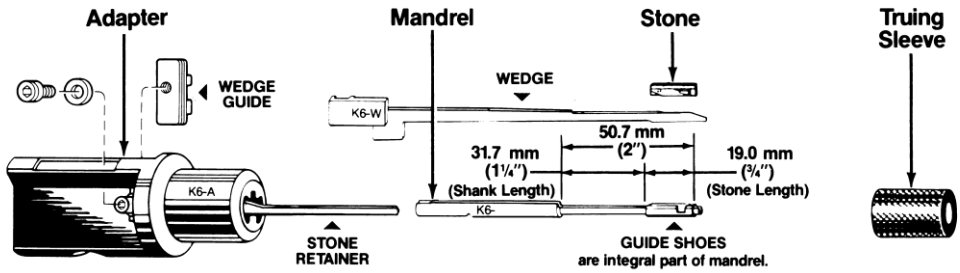


K6 Honing Units

Diameter Range:
4,70 mm – 6,22 mm
.185" – .245"



Order 1-5 For Complete K6 Honing Units

4.70mm – 6.22 mm Diameter Range .185" - .245"		1 K6 Mandrel Includes wedge			2 Sleeve Truing		3 Adapter		4 Alignmen Bushing		5 Honing stone	
mm	inches	With Standard Shank Choose One Suffix				With stone retainer and wedge guide		For machines with fully adjustable spindle nose				
4,70-4,83	.185-.190	K6-185C	S	H		S-185	K6-A	C-187		See All Stone Tables		
4,83-4,95	.190-.195	K6-190C	S	H		S-190	K6-A	C-190				
4,95-5,08	.195-.200	K6-195C	S	H		S-195	K6-A	C-195				
5,08-5,21	.200-.205	K6-200C	S	H		S-200	K6-A	C-200				
5,21-5,33	.205-.210	K6-205C	S	H		S-205	K6-A	C-205				
5,33-5,46	.210-.215	K6-210C	S	H		S-210	K6-A	C-210				
5,46-5,59	.215-.220	K6-215C	S	H		S-215	K6-A	C-215				
5,59-5,71	.220-.225	K6-220C	S	H		S-220	K6-A	C-220				
5,71-5,84	.225-.230	K6-225C	S	H		S-225	K6-A	C-225				
5,84-5,97	.230-.235	K6-230C	S	H		S-230	K6-A	C-230				
5,97-6,10	.235-.240	K6-235C	S	H		S-235	K6-A	C-235				
6,10-6,22	.240-.245	K6-240C	S	H		S-240	K6-A	C-240				

Mandrel options:

S=Steel Mandrel w/soft shoes,for honing most materials.

H=Steel Mandrel w/hardened shoes for production honing or hard,rough parts,carbide,ceramic,glass.

Honing Stone---Diamond:

K6---DM15,DM35,DM45,DM55,DM65,DM75,DM85,DM95,DM05,DM805,DM905,DM005

K6---DM17,DM37,DM47,DM57,DM67,DM77,DM87,DM97,,DM07,DM807,DM907,DM007

K6---DM19,DM39,DM49,DM59,DM69,DM79,DM89

HONING MATERIAL: CAST IRON ; ALUMINUM ; BRASS; BRONZE ; CARBIDE ; CERAMIC ; GLASS ;

Honing Stone---CBN:

K6-NM15,NM35,NM45,NM55,NM65,NM75,NM85,NM95,NM05,NM905,NM005

K6-NM17,NM37,NM47,NM57,NM67,NM77,NM87,NM97,NM07,NM907,NM007

K6-NM19,NM39,NM49,NM59,NM69,NM79,NM89,NM97,NM07

HONING MATERIAL: HARD STEEL ; SOFT STEEL ; CAST IRON ;

HONING STONES LENGTH : 19mm



SHANGHAI QINGJIE MECAHNICAL CO., LTD. CHINA

E-MAIL: 2258685862@qq.com <http://www.qingjie.com>
<http://www.dia-mond.cn> & <http://qingjie.b2b.hc360.com>