

CAN SEALER



Operation Instructions

Pls read the instructions carefully before using



Dear Customer:

Thanks for choosing our intelligent can sealer. Our company provide series of can sealers and packing solutions.

Warning: Please read the operation instructions carefully before installing and using it. Place and use correctly according to the instructions strictly so as to avoid accidents caused by improper installation, placement or using.

Note: Because of the continuous improvement of the appearance and structure of our products, the products you purchased may have different appearance and structure from those illustrated in this instruction. Please be subject to physical object.



Please use it under the conditions below:

1. Power supply voltage 110V/220V 50/60HZ, the machine should be used in a dry environment. Keep from moisture.
2. Please use power sockets with grounding wires to avoid the risk of electric shock.
3. It is forbidden to modify the circuit privately. It may cause fire, electric shock or malfunction. Be sure that the line is well connected.
4. It is forbidden to open the back cover of the machine at will, which may cause danger of electric shock.
5. Do not touch the sealing roller and pressing head with your hand when the machine is running. There is a danger of pinch injury.
6. Do not let the power cord over bent, excessively stretched, twisted, tied or modified, bear heavy weight or damaged. It must be replaced with dedicated wires or components purchased from its manufacturer or maintenance shop. The inserting pieces of the power plug should be kept clean. If there is dust, please wipe it carefully with a dry cloth.
7. It is forbidden to place other articles on the top of the machine or to press it heavily, so as to prevent damaging the machine.

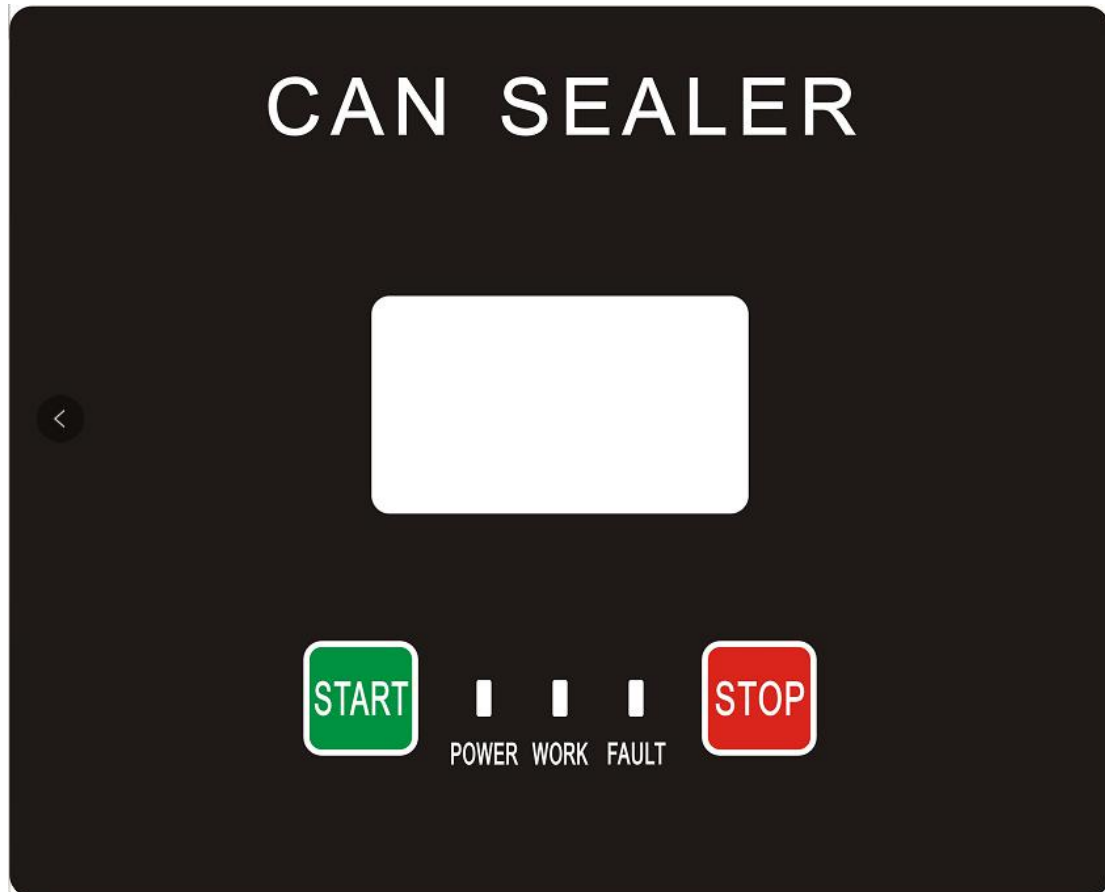
Specifications

Items	Electric Voltage	Sealing Diameter (MM)	Sealing Height (MM)	NW (KG)	Size (MM)	Color
Manual Can Sealer	AC110 60Hz	40-85	40-170	28	485*295*705mm	Black/White
	AC220 50Hz					
Automatic Can Sealer	AC110 60Hz	40-126	40-170	55	585*405*685mm	Black/White
	AC220 50Hz					

Maintenance

1. Wipe and clean the machine every day to keep the surface clean.
2. Pressing head, first roller and second roller should be kept clean, and no foreign body should be on it, so as to avoid affecting the can seaming effect.
3. Add lubricant to the adjusting rod to avoid any dry friction operation.

Operation Guide



- 1、 Stand the machine body on a flat table and avoid tilting;
- 2、 Turn on electricity, press the red switch at the back, and the screen light will be on;
- 3、 Trial run, press the green (start key) in front of the machine to observe whether the machine is running properly. The indicator light and LED light will flash when running;
- 4、 Put the capped jar into the bottom support;
- 5、 Press (green start key) to start running, the bottom support automatically rises, the can sealing completed, comes down, stops;
- 6、 If there is an exception, press red (STOP key);
- 7、 Press and hold the STOP key and turn the power off and on again immediately, the number on the screen will be cleared.

Sealing Height Adjustment



Steps:

According to the diagram above, loosen the No. 2 part of adjusting rod towards right. For No.1 part of adjusting rod, left is turning down, right is turning up. Adjust it until the cover and pressing head match tightly, finally, turn the adjusting rod (2) to the left to tighten it.

In case of same caps and different cans, the bottom support can be replaced according to the type of can.

COMMON MALFUNCTIONS

Attention: Please cut off the power when deal with fault.

Problems	Reasons & ways of Solution
Blank Screen	<ol style="list-style-type: none"> 1. Check the electricity, make sure the power is on. 2. Power line loosen, check and plug well. 3. Circuit board breaks down may also cause this problem. Change a new circuit board.
Pressure Head doesn't move	<ol style="list-style-type: none"> 1. The line of big electrical machinery may be loose and pls open the back cover to check and reconnect if the black/red line is loosen. 2. If the electrical machinery is out of work, it need to be replaced with a new one.
Rollers don't move	<ol style="list-style-type: none"> 1. The line of small electrical machinery may be loose and pls open the back cover to check and reconnect if the black/red/white line is loosen. 2. If the small electrical machinery is out of work, it need to be replaced with a new one.
Keeping Running and Unstoppable	<ol style="list-style-type: none"> 1. The lines connected to Start button may be loosen or not connected. Open the back cover to check the two lines (1 red and 1 black) and reconnect if the line is loosen. 2. The screws of the button may be loosen, tighten it. 3. The operating button is broken down and need to be changed.
Cans cannot completely sealed or leak.	Adjusting rod position may be too low. Adjust it to right place.
Cans out of shape or don't move	The bearing of bottom support may be dropped.

CIRCUIT DIAGRAM

