ASSEMBLY



Step 1: set into upper mold. Align the bump with the groove.





Step 2: put right mold on the B plate. Make sure the baffle align to the column.



Step 3: put left mold on the other plate. Make sure the two baffles align to the column.





Step 1: place metal tin shell in left mold. Then place circular printing paper on metal tin shell.



Step 2: place plastic film on circular printing paper. Then rotating the machine, place plastic pin badge on right mold.



Step 3: press down the handle. Make sure there will be some gap in the top die when you press the left mold.



Step 4:screw handle to the body.



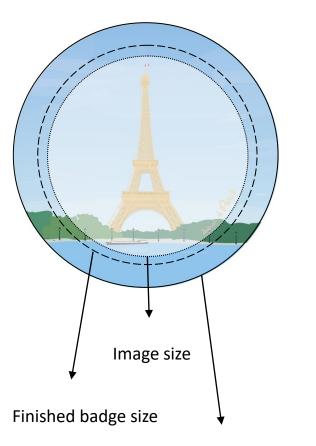
PAPER CUTTER



Step 4: rotating the machine, press down the handle. There must be no gap in the top die when press the right mold.







Badge	Image	Finished	Paper size
size	size	badge size	PVC film size
25mm	22mm	25mm	35mm
32mm	29mm	32mm	44mm
37mm	33mm	37mm	48.5mm
44mm	40mm	44mm	54mm
50 mm	45mm	50mm	60.8 mm
56 mm	51 mm	56mm	66 .5mm
58mm	53mm	58mm	70mm
75mm	70mm	75mm	86mm

Paper size/PVC film size