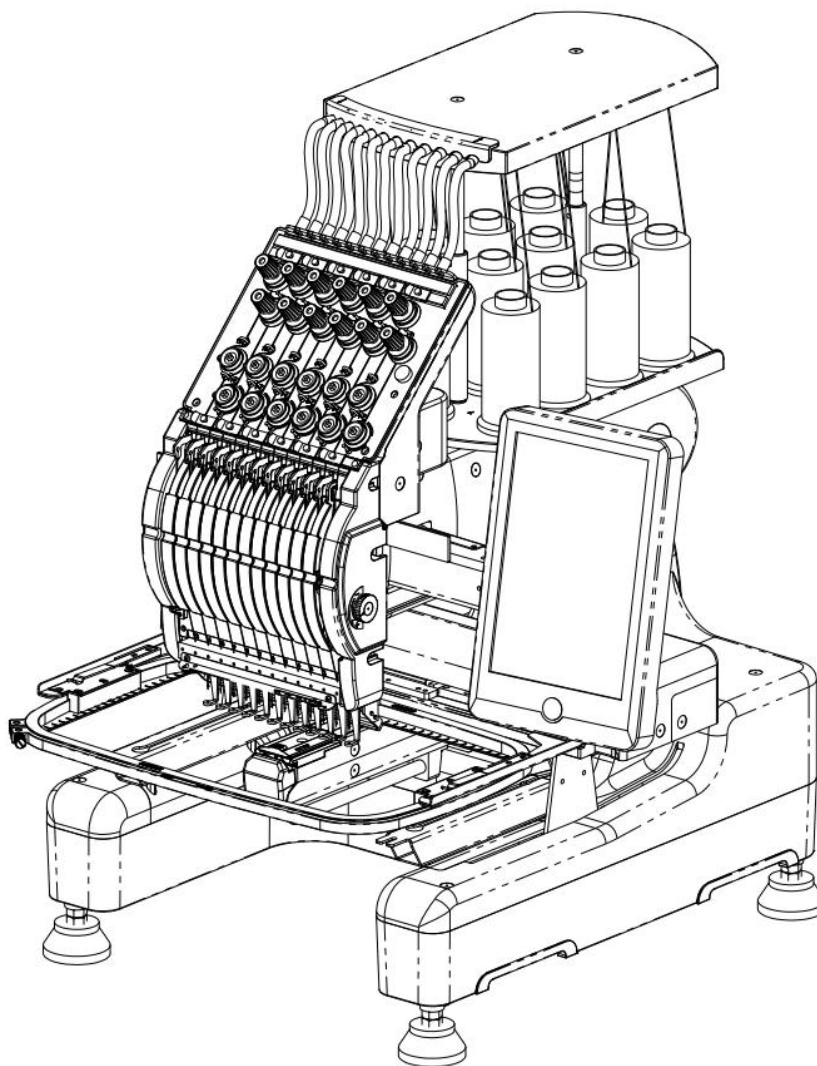


# MULTIFUNCTION EMBROIDERY MACHINE

## SD- 1201

## Manuals



Please read this manuals carefully and keep it properly before using the machine.

## Preface

Thank you for purchasing this embroidery machine. Before use, please disassemble and pack according to the packing box diagram, read the manuals carefully, then correctly handle, install and use the machine.

For the electric control operation, please refer to the electric control manual, or operate according to the tutorial in the U disk.

Most of the contents in this manual are provided with video tutorials in the U disk.

The contents of this manual and the specifications of this product are subject to change without notice.

## Safety instructions

1. The machine shall not be used for embroidery of articles other than clothes, textile products and similar textile products.
2. When the machine breaks down, do not repair it by yourself. Please contact the sales agent.
3. Children, reaction slow or mental retardation, disabled people, etc. shall not use or close to the machine.
4. When the machine is running, there will be danger. Do not put hands, faces and other body parts or other objects close to the machine.
5. The machine shall be oiled and maintained according to the specified frequency. The daily maintenance of the machine can only be carried out after the power is turned off and the power plug is pulled out.
6. When handling the machine, two people shall cooperate to lift it at the bottom of the machine. DO not touch the operation panel and all movable parts.
7. The machine shall not be placed in a place with high humidity and avoid direct sunlight.
8. All objects that will generate high temperature shall not be close to or used near the machine.
9. The machine may contain magnets or generate magnetic fields, which may affect the normal operation of pacemakers and other instruments.
10. Please make sure that all preparations have been completed before starting the machine and normal operation.
11. Please read carefully and observe the warning label on the machine.

For the electric control operation, please refer to the electric control manual, or operate according to the manuals in the U disk.

Most of the contents in this manual are provided with video tutorials in the U disk.

The contents of the manual and the specifications of machine are subject to change without notice.

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## Chapter 1 Familiarize the machine

### 1.1 Introduction of machine

This machine is a multi-functional single head computerized embroidery machine, model number-SD1201, number of heads is 1, needle position is 12, equipped with a complete set of electric control system, mainly used for embroidery of various textile products.

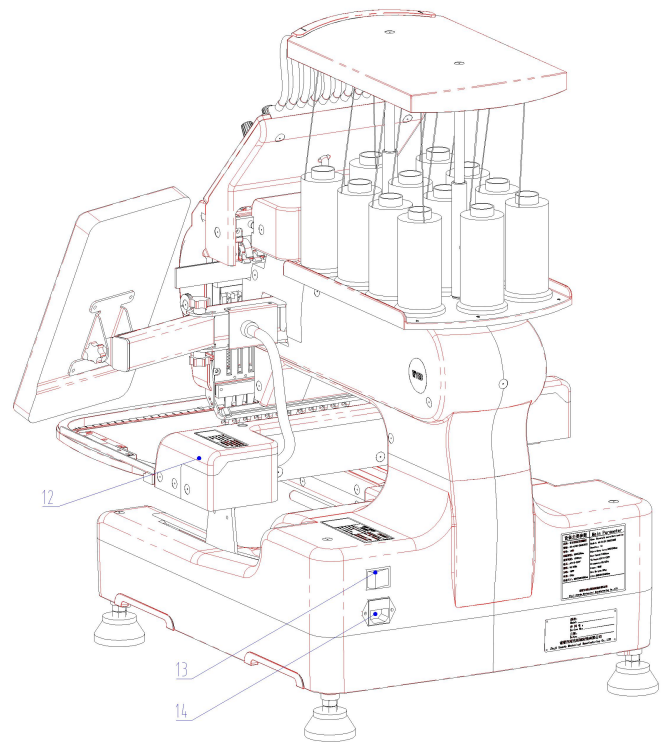
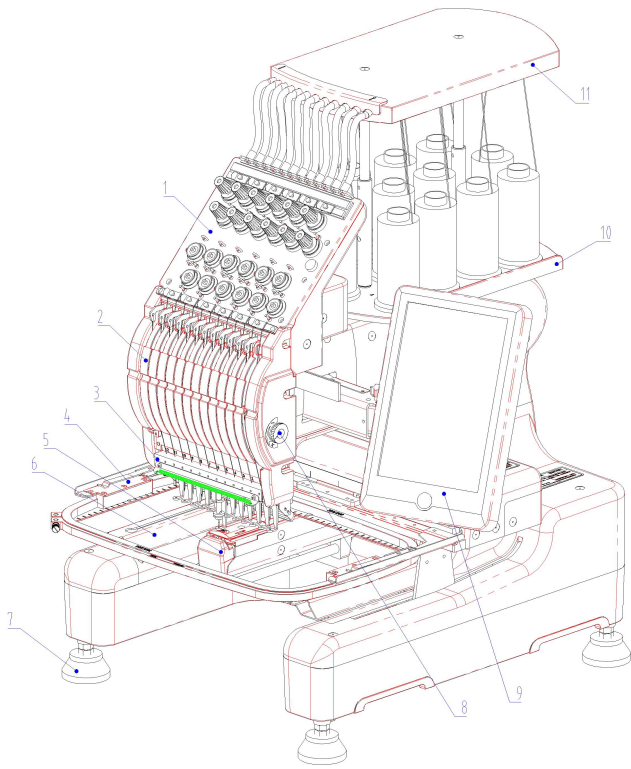
#### Main parameters of the machine

No.	Item	Specification
1	Max speed	1000rpm
2	Main motor	Servo motor
3	Driver motor	Stepping motor
4	Driver connection mode	Basic support
5	Shuttle	Original japan
6	Moniter	10 inch touching LCD
7	Max storage	200000000 stitch
8	Embroidery area	350mmX200mm
9	Standard frame size	350mmX200mm; 100mmX100mm; 60mmX40mm
10	Cap embroidery specification	270° hoop
11	Supply power voltage	AC100-240V,50/60Hz
12	Power	0.15kW
13	Net weight	40kg
14	Gross weight	58kg

This embroide ry machine is easy to operate. Beginners, enthusiasts and craftsmen can learn to use this machine according to the instructions manuals.

Please read this manual carefully before using the machine

### 1.2 Machine structure, component name and function



No.	Item name	Function	Remarks
1	Clamp board	Be used to adjust the tension of embroidery thread and detect the broken thread fault	
2	Protective mask	Protect embroidery thread from external interference	
3	Thread clamping	Guide and clamping embroidery thread	
4	Left and right handrails	Fixing embroidery frame	
5	Hook box	Hook assembly and thread cutting device	
6	Bedplate support	Install the table board	
7	Adjusting feet	Provide stable support for the machine	
8	Middle over-line adjusting handle	Adjust the tension of middle over-line	
9	Operation panel	Operation platform for machine	
10	thread pallet	Place 12 thread barrels	
11	Thread guiding pallet	Guide the route of thread	
12	Emergency switch	Press emergency switch to cut off power automatically	Apressing and rotate clockwise to reset automatically
13	Fram driver assembly	Supply moving platform for frame	
14	Power switch	ON / OFF power supplier	
15	Power plug	Power interface AC110-220V	

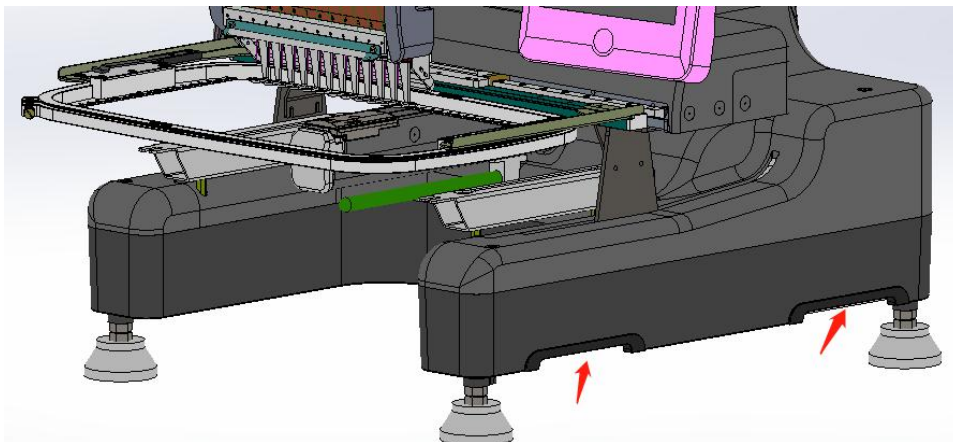
### 1.3、 Introduction to accessories, accessories and toolbox

No.	Item name	Function	Remarks
1	Frame	Tension textile and fix it on the moving platform of machine	
2	Rewinding machine	Used for Automatic rewinding of large bobbin thread to bobbin	
3	toolbox	Within all kinds of simple maintenance tools and loss parts	Seeing list 5.1
4	Hoop assembly	Cap embroidery	Hoop bracket、 hoop clamp、 hoop
5	Bedplate	Embroidery for large items	
6	Left-right handrail	Fixing frame	
7	Stand	Placing machine	
8	Others	Other accessories for embroidery	

### 1.4 Handling and installation of the machine

#### 1.4.1 Packaging, removal and handling of the machine

Please remove the packing according to the instructions on the packing box. When handling the machine, two people shall cooperate to lift it at the bottom of the machine. Do not to touch the operation panel and movable parts.

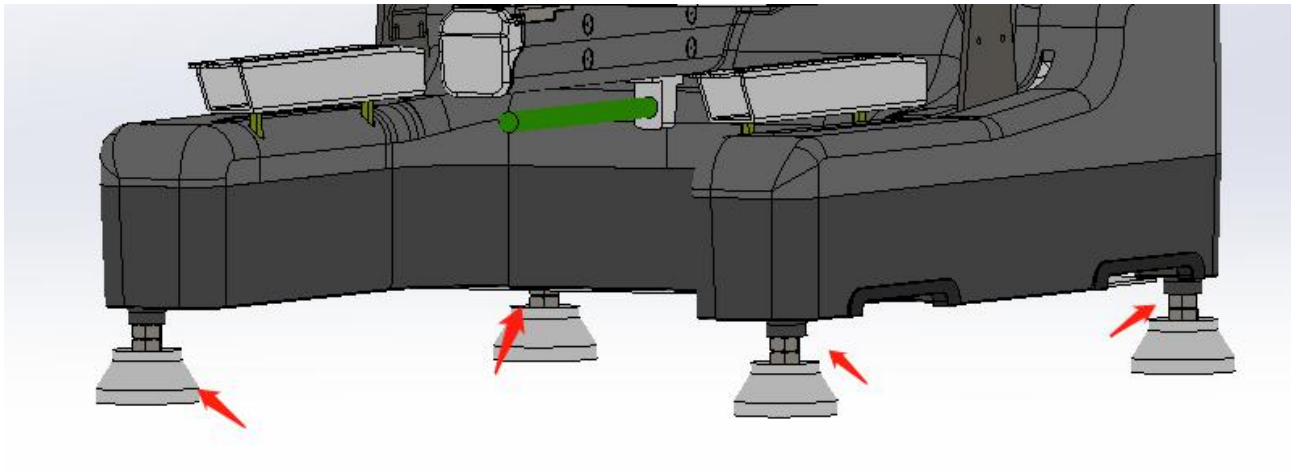


#### 1.4.2 Installation position requirements

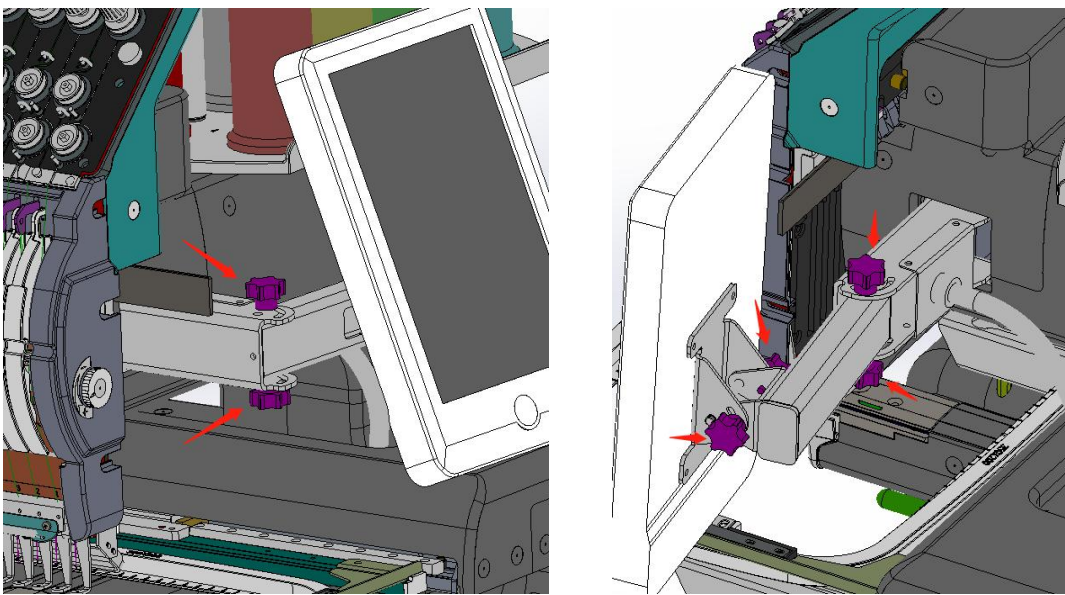
The net weight of the machine is about 40kg. Please place the machine on a flat and stable platform. Enough space shall be reserved around the machine, including: machine size, frame moving size, surrounding operation space and reserved safety distance. The machine will generate heat. Please keep the reserved space around the machine and ensure that there are no other irrelevant objects in the space around the machine. Please read 5.3 safety related content carefully.

#### 1.4.3 Machine installation

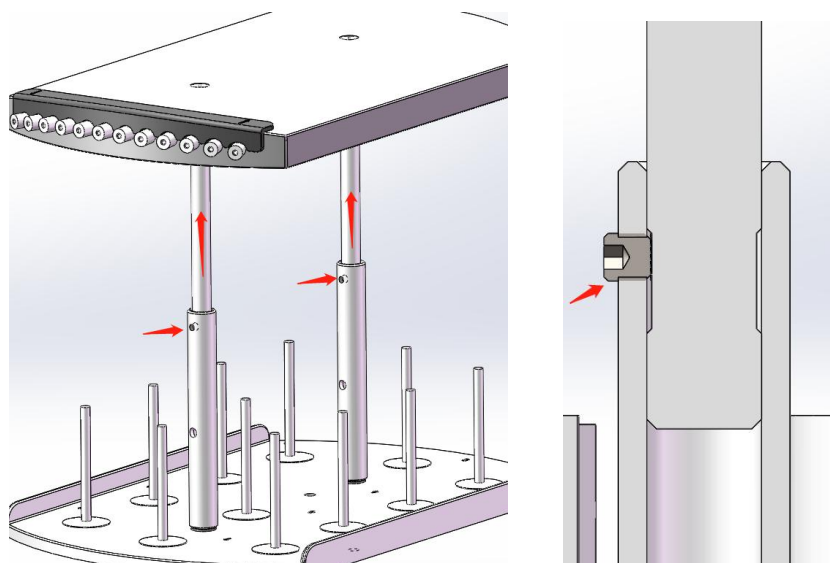
1. Adjusting the feet: after the machine is placed on a stable platform, adjust four feet to make the machine on stable and basically level. The four adjusting feet are evenly stressed. After all adjustments finish, lock each adjusting foot. Generally, it has been adjusted to the level when leaving the factory.



2. Operation panel: loosen the screws on the connecting arm of the panel, adjust the panel to a suitable position, and then tighten the screws.

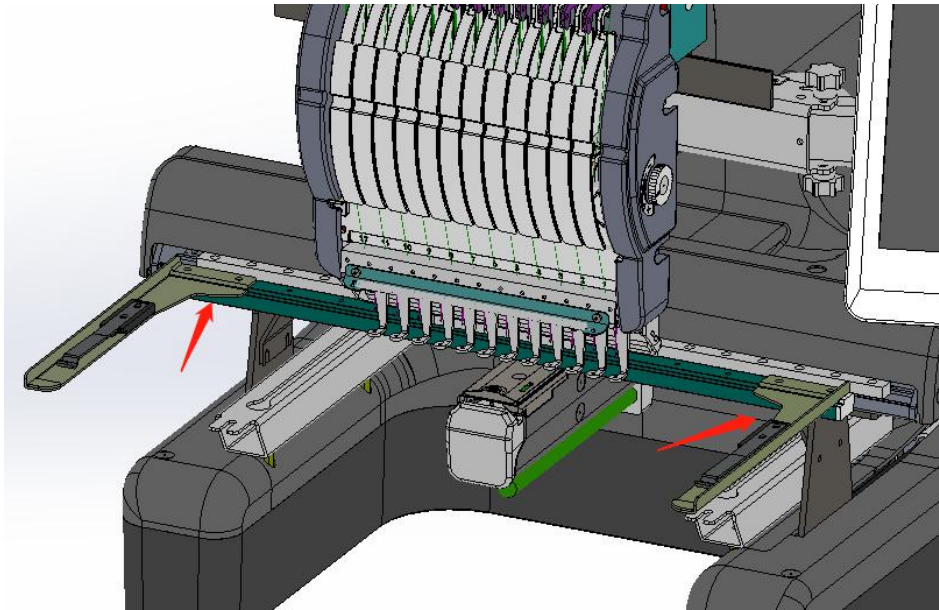


3. Thread pallet : loosen the two set screws on the two connecting columns between two plate, then lift the guide plate about 8cm, and then lock the two set screws. Note that the set screw should be tightened to the groove section of the upper shaft to ensure that the conductor plate is firmly supported





4. Left and right handrails: take out the left and right handrails and install them on the frame guide rail. The socket head cap screw, flat washer and socket head wrench are all in the tool box. Please use M4x8 screw and M4 washer. The required quantity is 4 pieces.



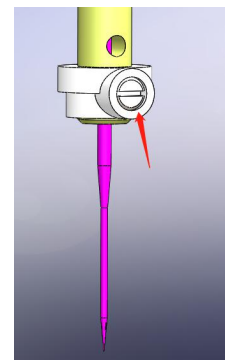
After finishing the above steps, the installation of the machine is completed.

## Chapter 2 Basic embroidery course

### 2.1 Preparation before embroidery

#### 2.1.1 Installation of embroidery needle

If the needle needs to be replaced, please loosen the locking screw on the needle clamp first. After removing the original needle, install the new needle into the needle clamp. Pay attention to the position of the groove of the needle hole facing directly behind, and then lock the screw after the needle handle reaches the upper end of the hole. When tightening and loosening the locking screw, do not use excessive force, otherwise will damage the machine.

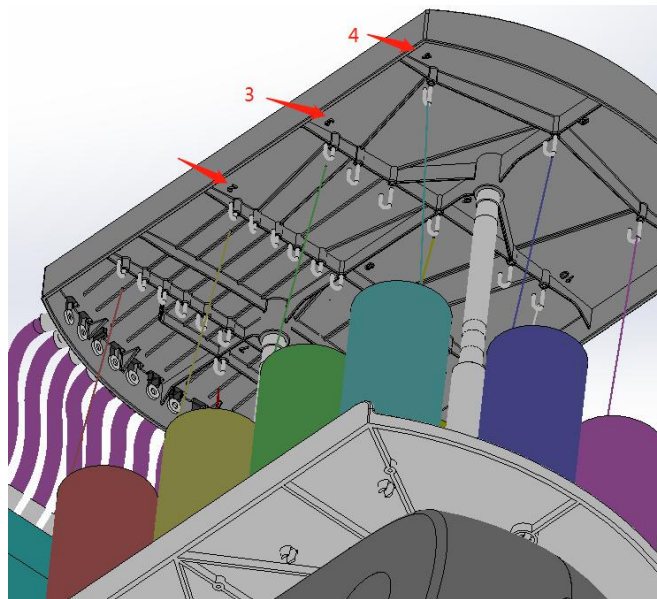
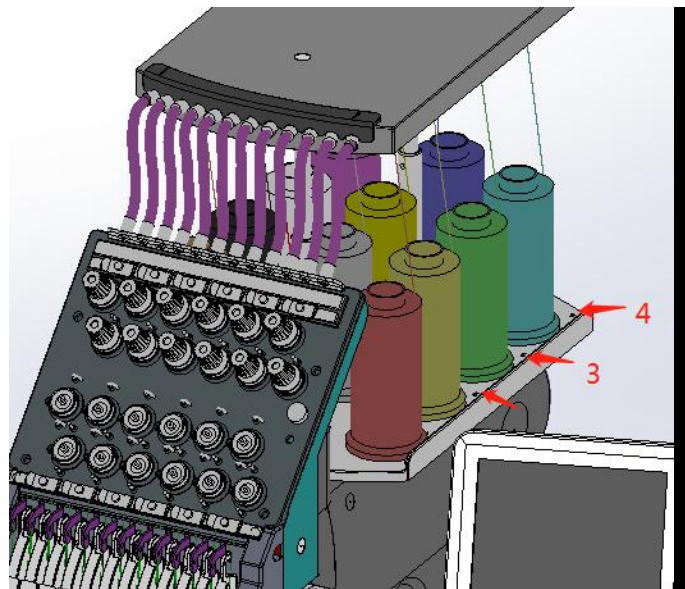


#### 2.1.2 Surface threading (take No.4 needle thread as an example)

##### 1. Thread pallet threading

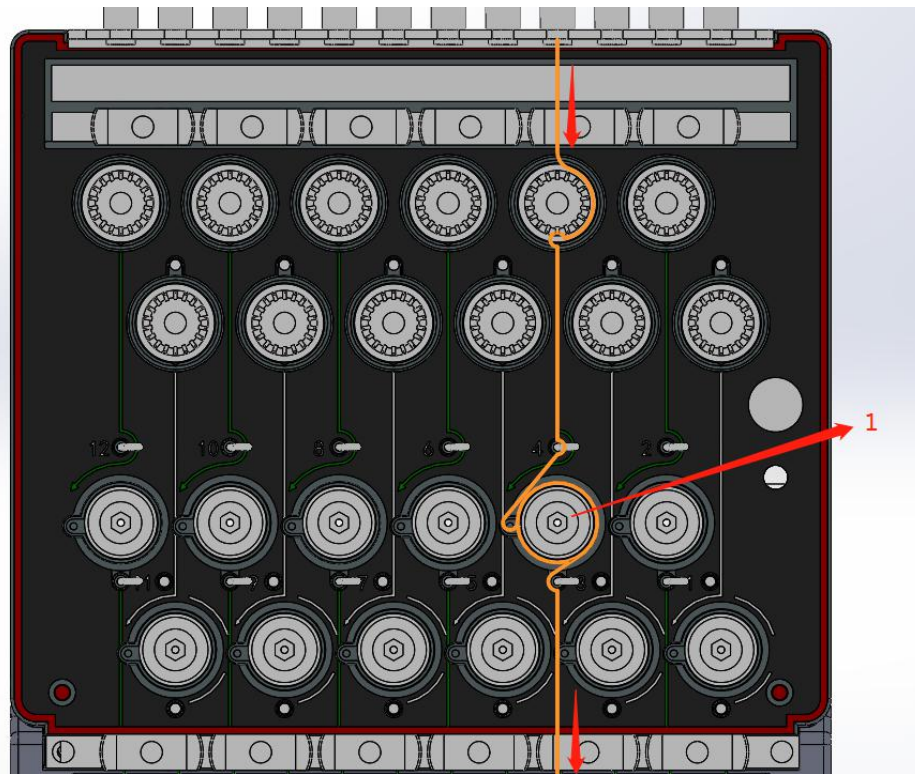
Put the thread barrel on the plug-in pole on the thread pallet, and then thread according to the circuit diagram: both the pallet has pin position numbers, and the inner side of the conductor tray has thread route diagram. Then guide the thread into the lead tube to the panel. Threading can be done by using the leader in the toolbox.





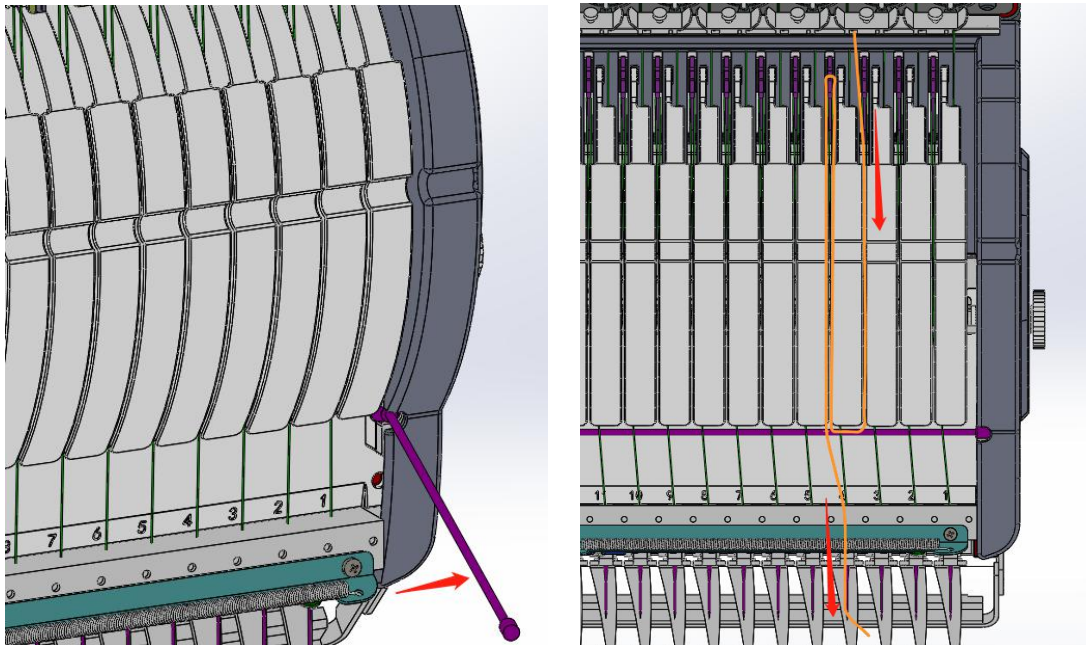
## 2、 Tension board threading

Guid the thread out of the lead tube according to the circuit diagram of the board. Note that one full circle is required at one place.



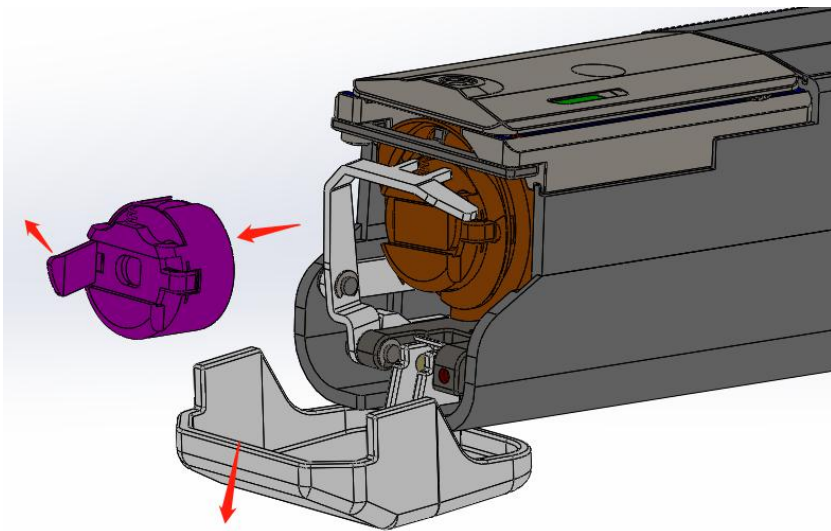
### 3、 Threading the mask

First break out the thread rod, as shown in the left figure, and then thread according to the path shown in the right figure. After all needle are threaded, return thread pressing rod to its original position.

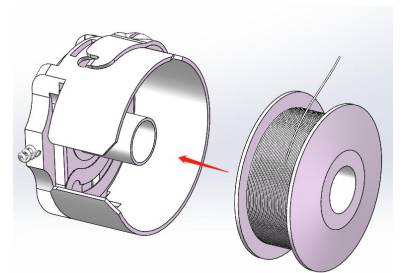


#### 2.1.3 shuttle threading:

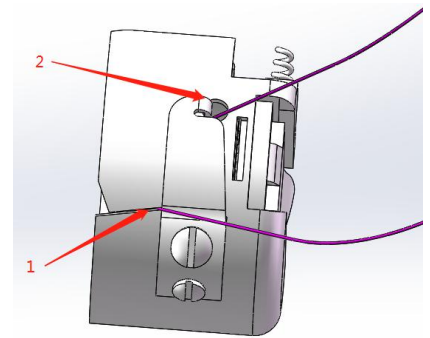
1. Take out the bobbin case: open the shuttle cover, pull the toothed bar outwards, and then take out the bobbin case.



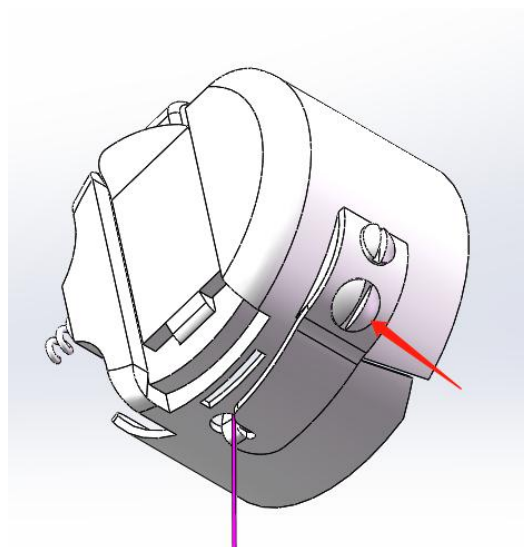
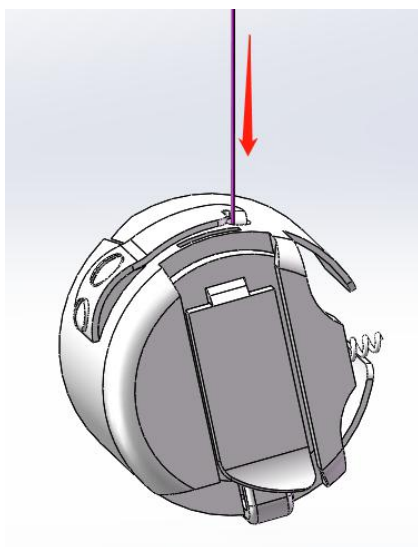
2. Install the bobbin: Take out the exhausted bobbin and install the new bobbin. Pay attention to the clockwise direction of thread.



3. Threading: Hold the thread, first clip it into the gap 1 of the bobbin case, and then wind it to the spring tip 2

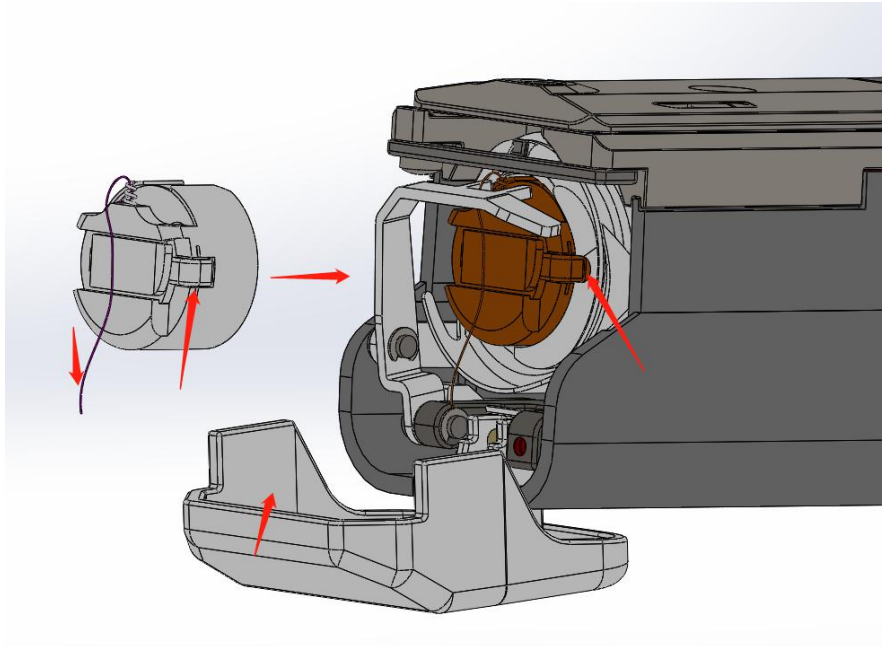


4. Tension adjustment: Hold the bottom thread top, hang the bobbin case in the air, and when it is gently shaken, the bottom thread can be sent out slowly, which is the appropriate tension. If the tension needs to be adjusted, use a slotted screwdriver to turn the tension adjusting screw to adjust it to the proper tension.



5. Rewinding: in the bobbin case guide coil, rewind the thread in the spiral direction, and let the bottom thread pass into the guide coil.

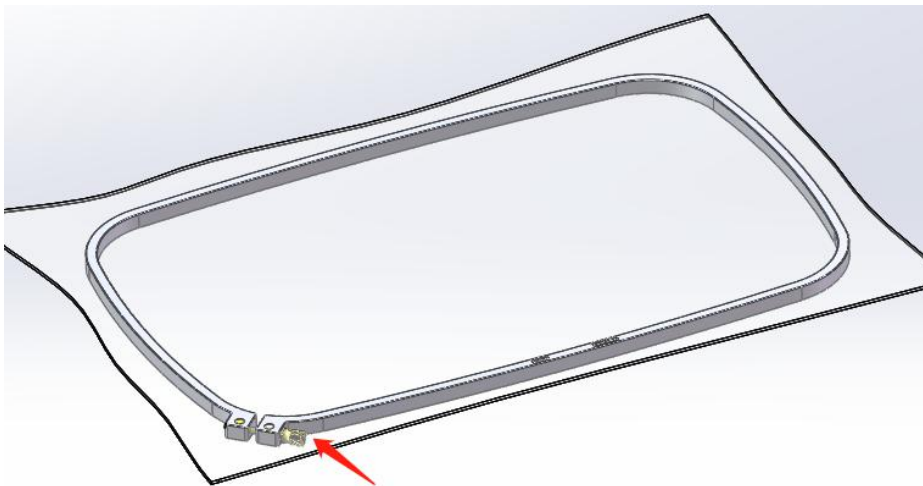
6. Pull out the bottom thread about 4-5cm and make it hang on the front side of the bobbin case, align the convex part of the bobbin case with the groove part of the inner ring of the rotary hook, press it into the rotary hook until it is clamped in place, and finally cover the rotary hook cover.



Note: After installation, the shuttle cover must be covered before embroidery.

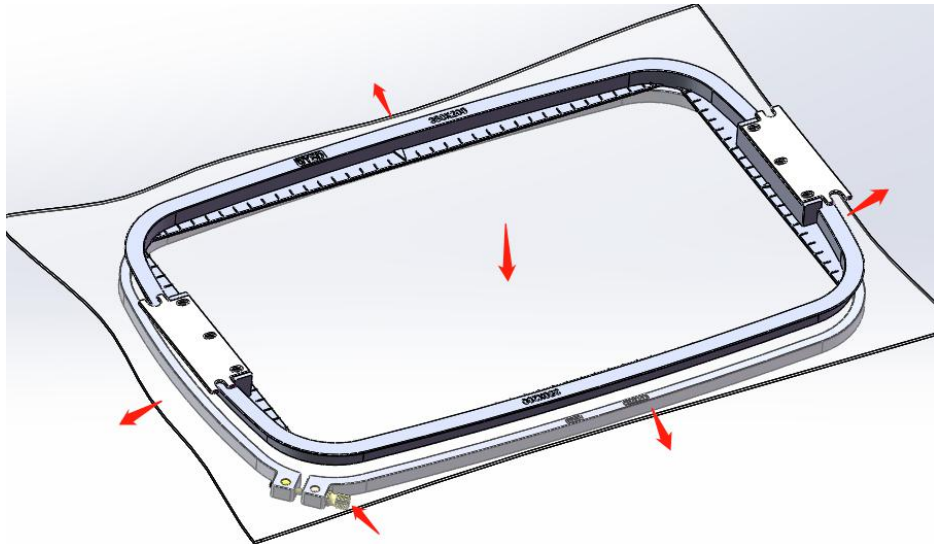
#### 2.1.4 Use of embroidery frame

1. Loosen the locking screw of the outer frame, and then place the cloth on the outer frame. The cloth should be flat.

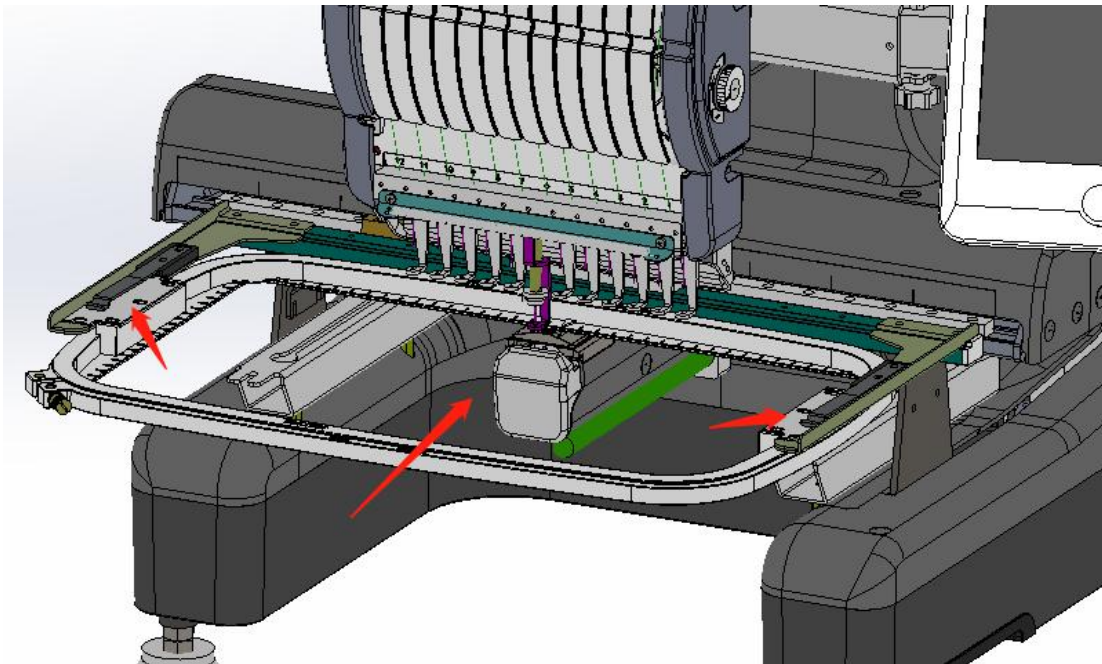


2. Press in the inner frame, slightly tighten the locking screws of the outer frame, and then folds of the cloth flat, at last tighten the locking screws of the outer frame.





3. Clip the left and right connecting plates of the frame kit into the installed left and right handrails. Pay attention to the installation in place, so that the left and right connecting plates of the frame set are flat with the left and right handrails.



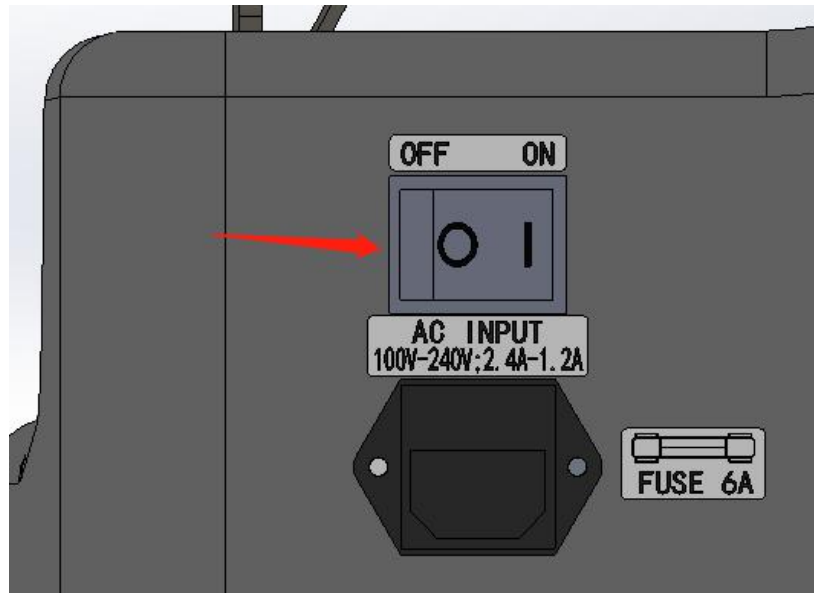
### 2.1.5 Check the condition of the machine

Check whether the machine is placed stably, whether all needle positions are right position, and whether the space around the moving parts of the machine is enough.

## 2.2 Basic embroidery operation

### 2.2.1 power on

Connect the power supply with the wire, and then turn on the power switch. Press "O" to turn off the power, and "-" to turn on the power.



2.2.2 Setting up the machine for the first time (refer to the tutorial in the U disk)

2.2.3 Basic operation of embroidery

Chapter 3 other embroidery operations (refer to the tutorial in the U disk)

3.1 Plain embroidery function

3.2 Cap embroidery function

3.3 Other embroidery function

Chapter 4: Use of accessories and necessities

## 4.1 Toolbox

Toolbox list

No.3	Item name	Unit	Quantity	Remarks
1	White oil	bottle	2	
2	Flat screwdriver	pcs	1	
3	Cross screwdriver	pcs	1	
4	Tweezers	pcs	1	
5	Scissors	pcs	1	
6	Open end wrenches	pcs	1	
7	Micro flat screwdriver	pcs	1	
8	Micro cross screwdriver	pcs	1	
9	Needle (DB-K5 75/11)	pck	1	
10	internal hexagonal wrench (flat end models 9 size)	set	1	
11	Extended Allen wrench (ball joint 2 size)	set	2	
12	Needle clamp and screw	set	2	
13	Cover hook	pcs	2	For removing the cover
14	Thread leaders	pcs	1	For threading
15	Bobbin cases	pcs	1	
16	Bobbin	pcs	2	
17	Small cover (ordinary, flat)	pcs	5	
18	U disk	pcs	1	
19	screws and other fasteners	package	1	
20	long tail clamp	package	1	

## 4.2Frame

### 4.2.1Frame specification

Standard specification: 350x200; 100x100; 60x40

### 4.2.2 Applicable scope and use method of various specifications frame:

#### 1、 1. 350x200 large size frame

Applicable to: large area of plain embroidery, garments embroidery, etc

#### 2.1.5. See 2.1.5 for usage

#### 2、 100x100 frame

Applicable to: garmenta embroidery, logo, etc

How to use: refer to the manuals of U disk

#### 3、 60X40 small frame

Applicable to:garments embroidery, logo, etc

How to use: refer to the manuals of U disk

## 4.3Rewinding machine

### 4.3.1 specification

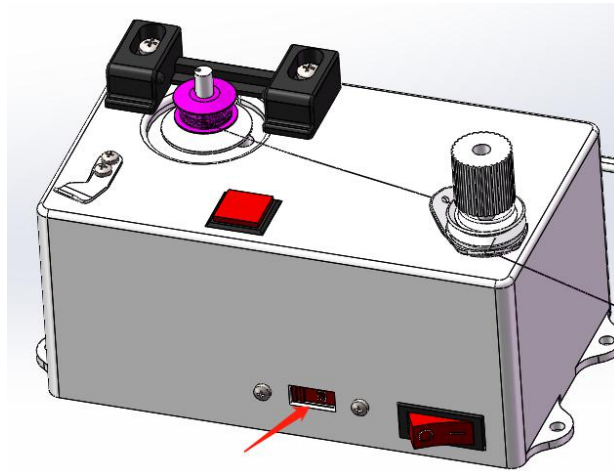
The applicable power supply of the rewinder is: ac110 / 240V, 50 / 60Hz. Please use within the correct voltage range.

### 4.3.2 usage

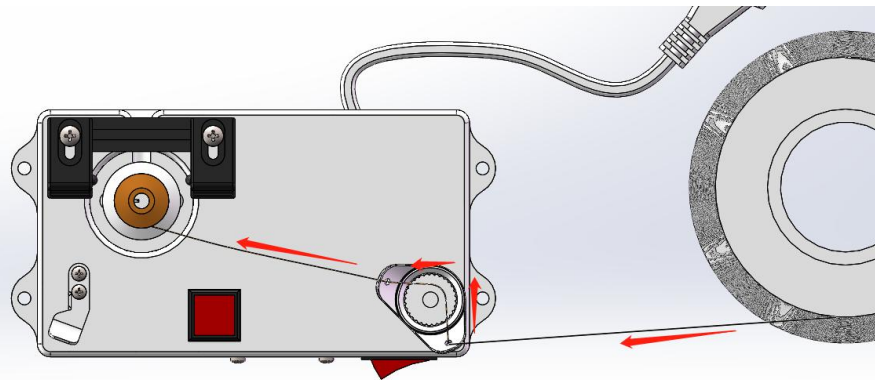
1. Power on: first adjust the applicable voltage of the rewinding machine to the correct voltage, and then



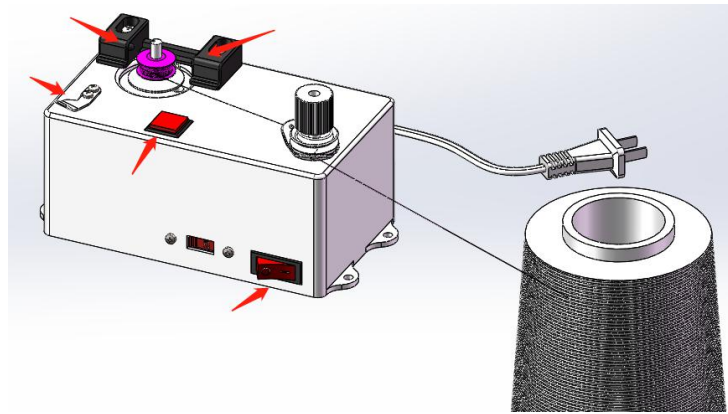
insert the plug into the applicable power socket.



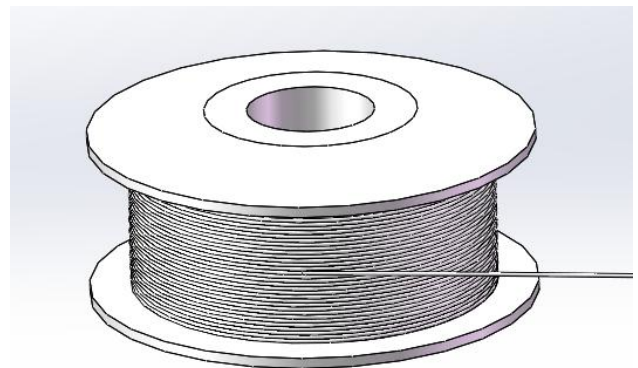
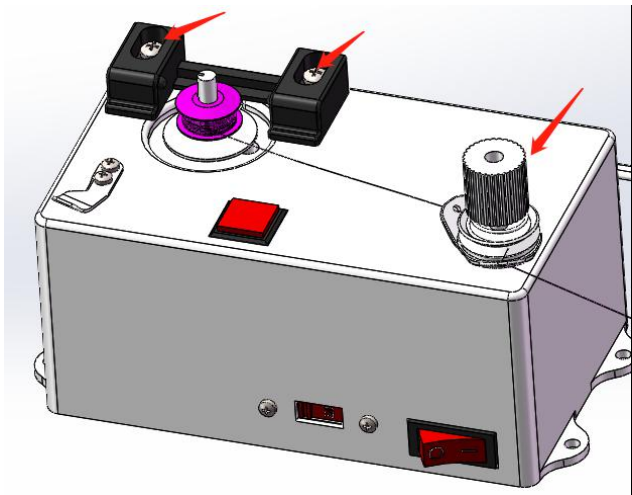
2. Threading according to the following lines: pull out the bottom thread from the large drum, insert it into the guide hole, clamp the wire clip, then thread it out from the other guide hole and tightly wrap it with the bobbin, and finally put the bobbin into the rewinding machine shaft. In order to ensure smooth thread passing, a large vertical drop distance shall be kept between the big drum and the rewinder so that the thread of the big drum can unwind smoothly.



3. Start work: after threading, turn on the power switch, press the start button, and the rewinding machine starts to work. The rewinder has the function of automatically detecting the rewinding progress. When the bobbin is rewinded, the rewinder will automatically stop rewinding. Take off the bobbin, rewind the thread to the left cutting knife, and cut the thread, which completes the rewinding work. After the rewinding work of the rewinder is stop, the power supply shall be turned off.



4, Adjustment: Generally speaking, the bobbin thread should not be higher than the flanges at both ends of the bobbin. If the thread is already higher than the flanges at both ends of the bobbin, it will need to turn off the power, unscrew the induction bearing screws and adjust the position of the induction bearing. The closer the sensing support is to the winding axis, the earlier the winding induction stops, the less the number of winding coils; on the contrary, the later the winding induction stops, the more the number of winding coils. The loop bobbin thread shall not be higher than the flange at both ends of the bobbin. Turn the button on the right to adjust the tightness of the winding.

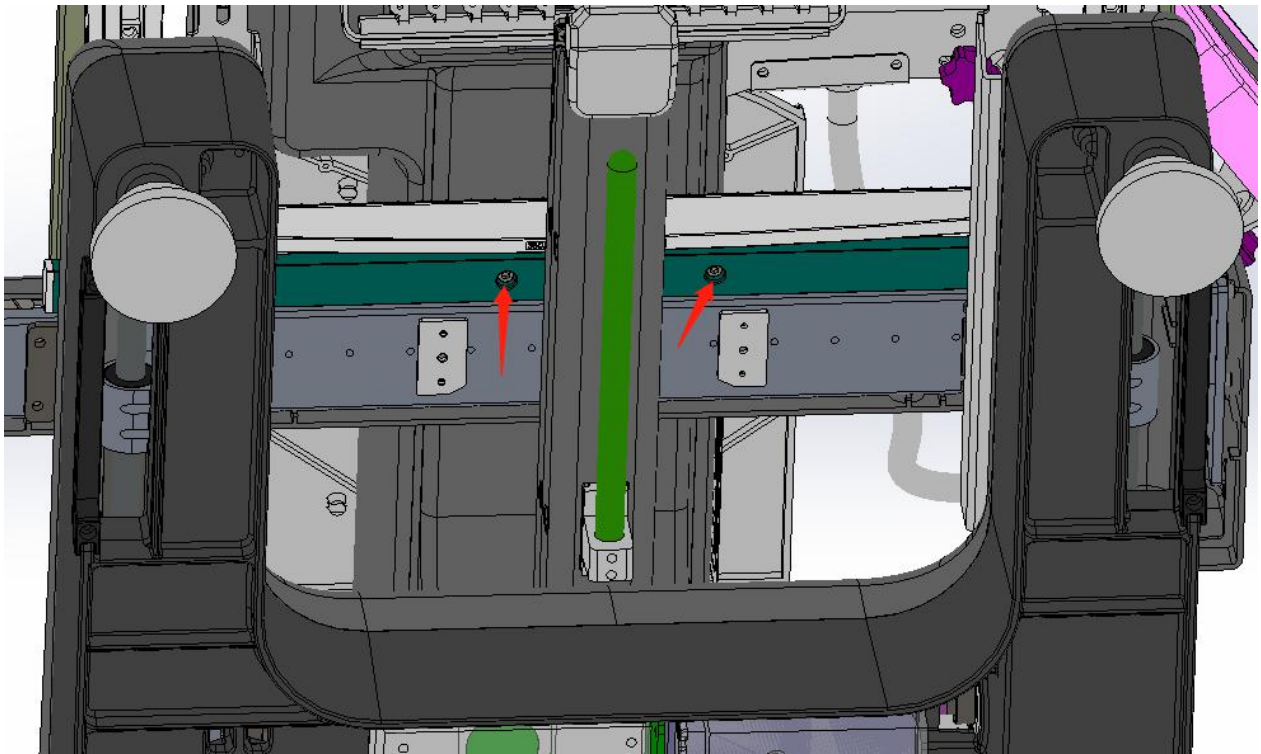


#### 4.4 Cap hoop assembly

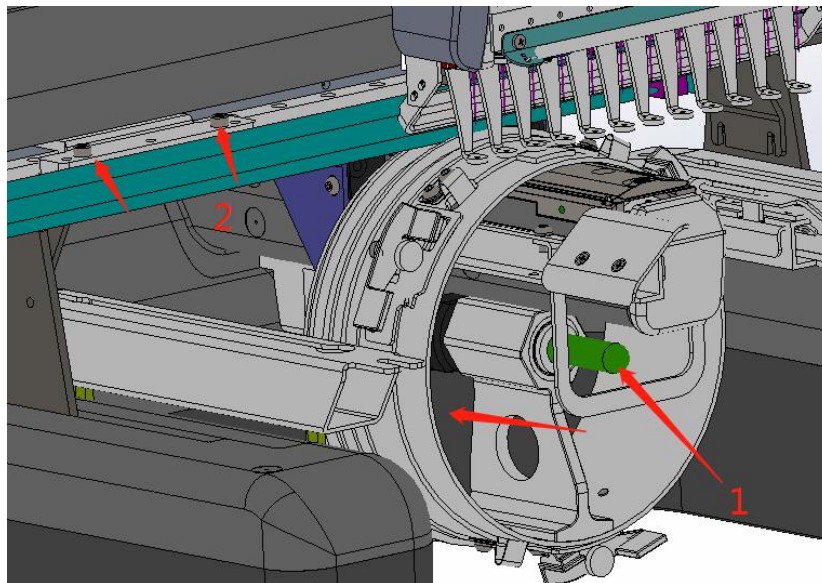
The cap frame assembly is composed of a cap bracket, a cap clamp and a hoop.

##### 4.4.1 Installation of hoop: (please operate in power off)

1. Unscrew the connecting screws in the figure, and remove the bracket of the plain embroidery frame. The screw specification is M4X10, 3 in total. Please take good care of the removed parts.

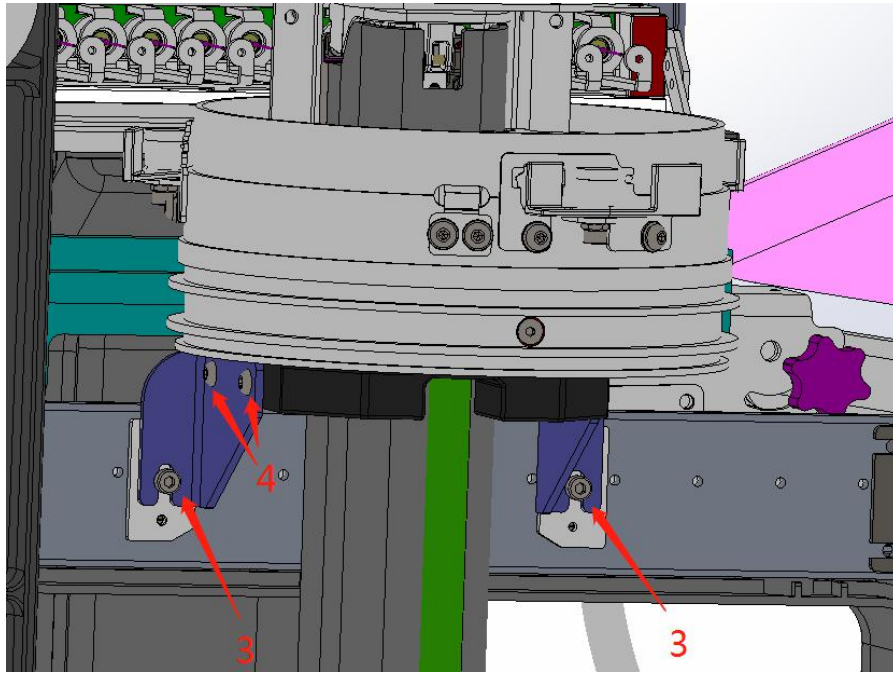


2. Install the cap hoop on the embroidery machine: first, align the middle positioning hole with the cap hoop guide rod 1 under the spinner box, and push it inward.
3. Align the cap frame bridge plate upward, the hole with the driving connecting piece, and screw down the fastening knot. The required specification of socket head cap screw is M4x12; the flat washer is M4; two for each.



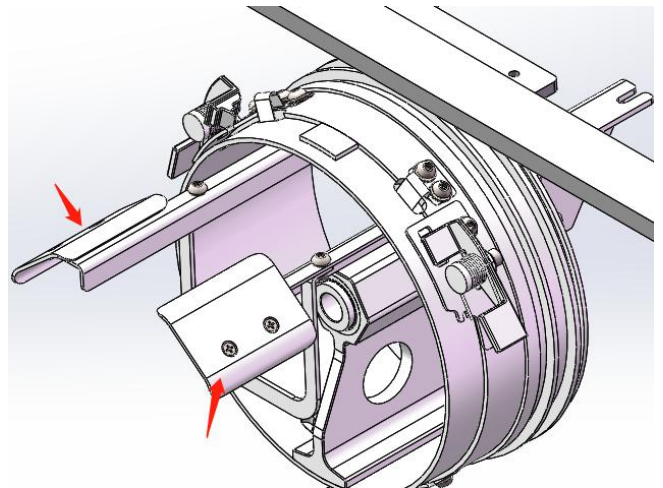
4. Observe whether the upper end face of the left and right bracket of the cap hoop is basically flush with the mounting surface of the cap hook under the x-direction drive seat. If it is flush, tighten the two connecting screws of Mark 3 to make the left and right bracket of the hoop and the x-direction drive seat consolidated. If there is a gap between the two or the upper end face of the left and right bracket of the hoop is higher than the lower end face of the mounting face of the hoop, it is necessary to loosen the four screws marked 4 on both sides of the left and right bracket of the hoop, adjust the height of the left and right bracket of the hoop, make the upper plane of the left and right bracket and the mounting face of the cap hoop flat, then tighten the connecting screws of the cap hoop first, and then tighten the screws on the left and right sides. Generally, the height of the cap hoop bracket has been adjusted according to the actual size of the machine. Cap frame

connection socket head cap screw specification m4x6, a total of 2.



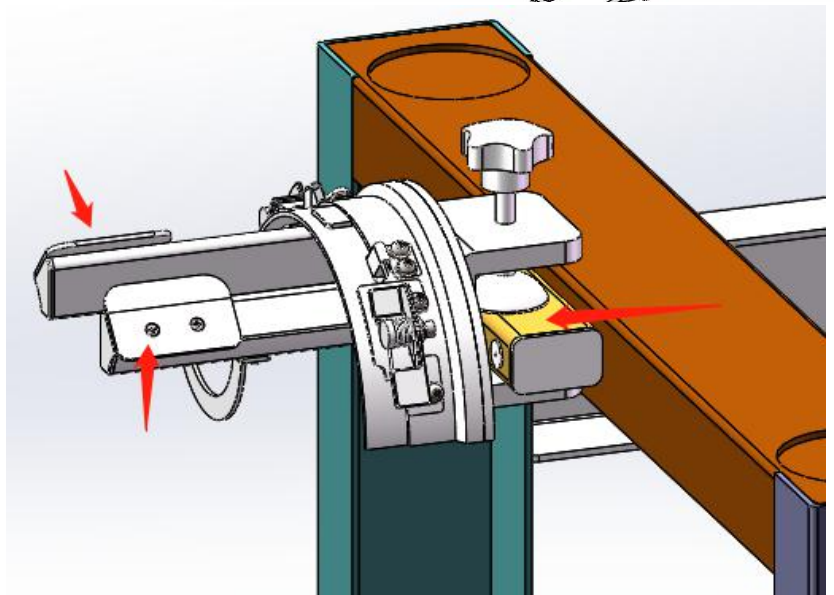
5. Push the hat frame forward and backward, and turn the hat frame left and right to confirm whether it can move smoothly and flexibly.

6. When embroidering, can adjust the front and back positions of the two pieces of cap stickers according to the size of the embroidered cap, so as to obtain better embroidery effect.



#### 4.4.2 Installation of cap hoop bracket

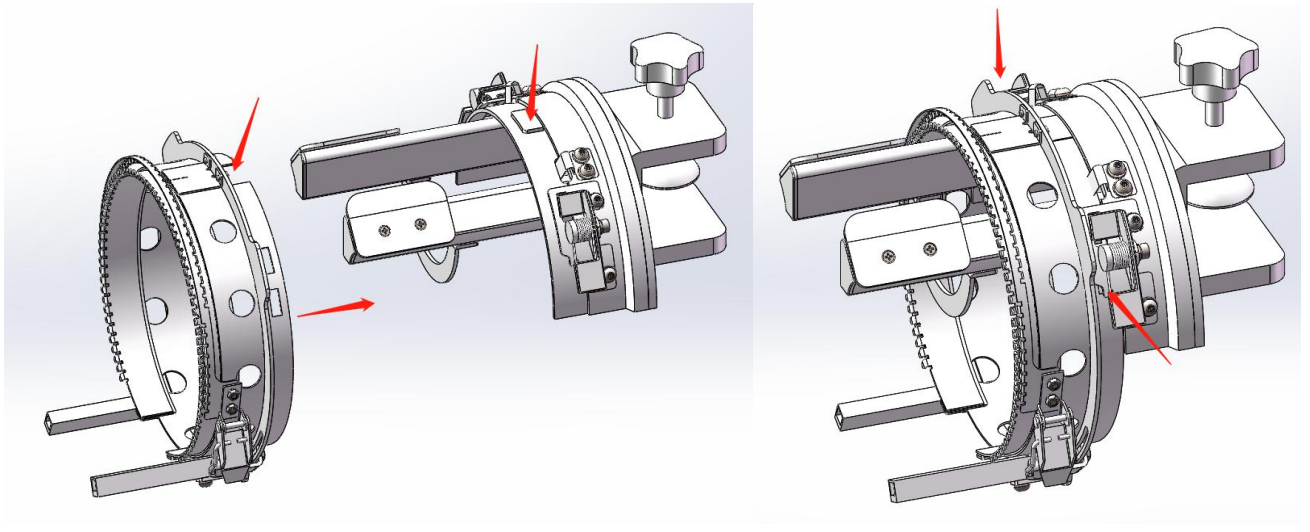
Clamp the cap bracket at the stand (see 4.6) or table side, and install it firmly. When using, adjust the front and back positions of the two cap stickers according to the size of the cap so as to obtain better embroidery effect.



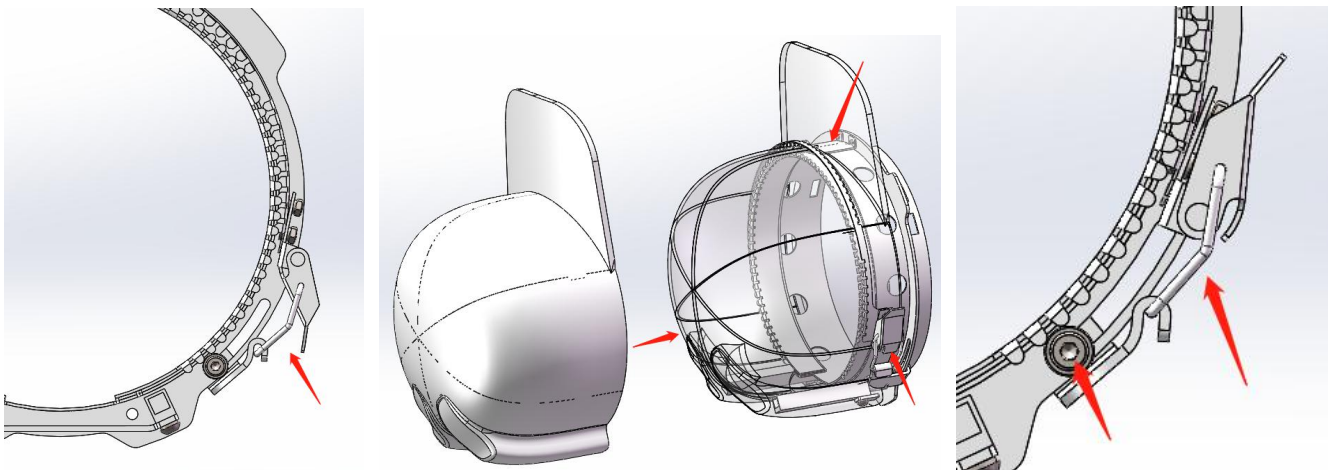


#### 4.4.3 Use of cap clamp

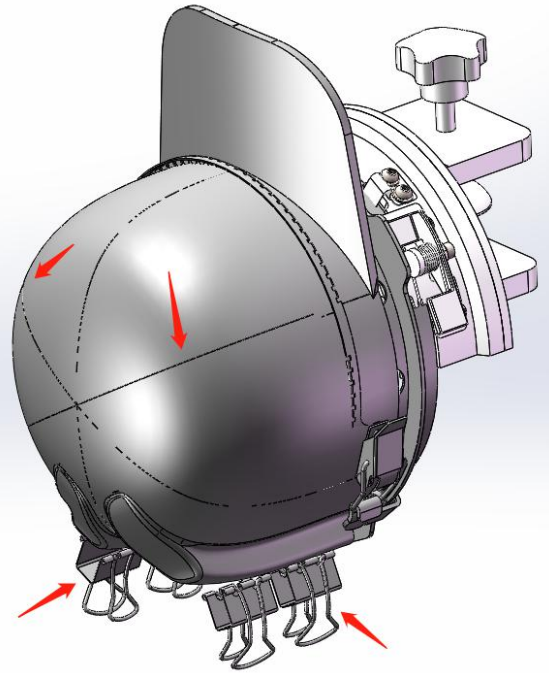
1. Insert the cap clamp onto the hoop bracket, align the positioning gap of the cap clamp with the position of the cap drag, and push it inward until the left and right lock fasteners of the cap clamp fit into the gap of the hoop bracket.



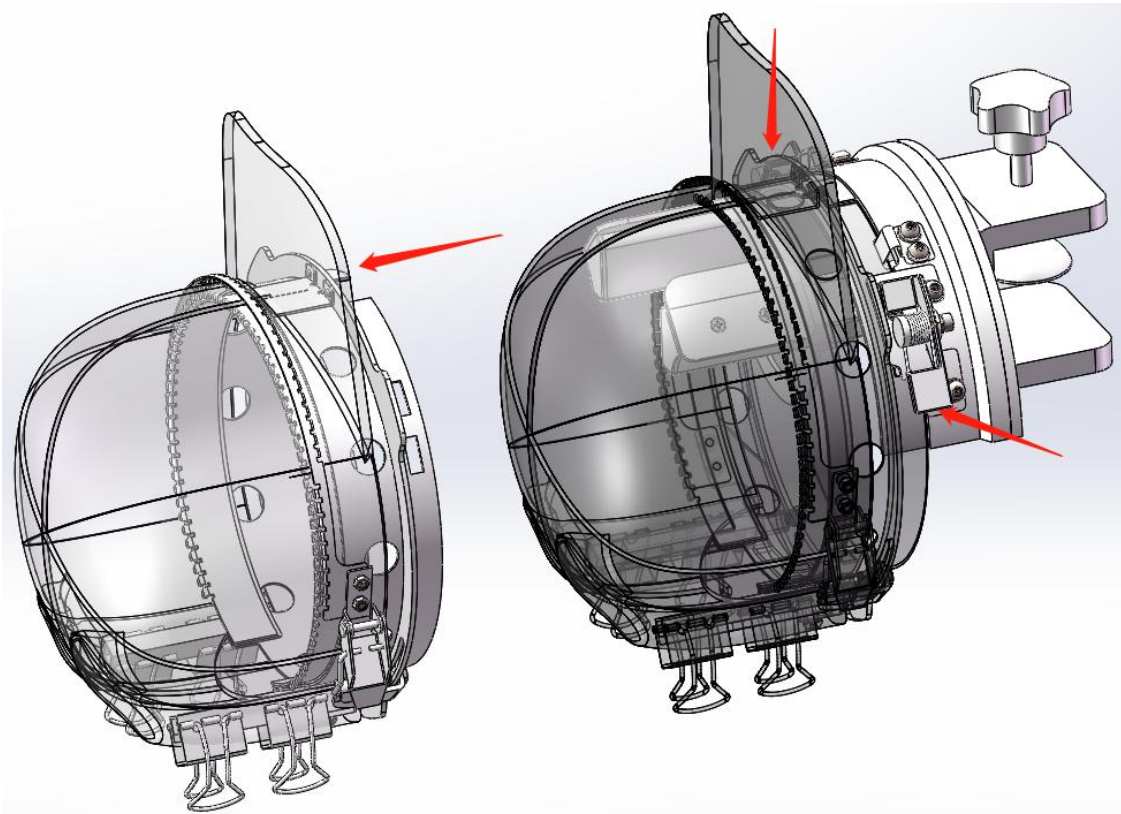
2. Remove the cap clamp fixing belt, pull out the anti perspiration part of the hat to the outside, make the brim face up, align the brim center with the center of the cap clamp to locate the scale line, and lock the fixing belt tightly after putting it into the cap clamp. The position of the hook fixed by the cap clamp can be adjusted according to the clamping degree of the cap.



3. Tighten the hat fabric, especially the parts to be embroidered. After tightening, clamp the hat with a long tail clamp at the lower rod. There are long tail clamp in the toolbox.

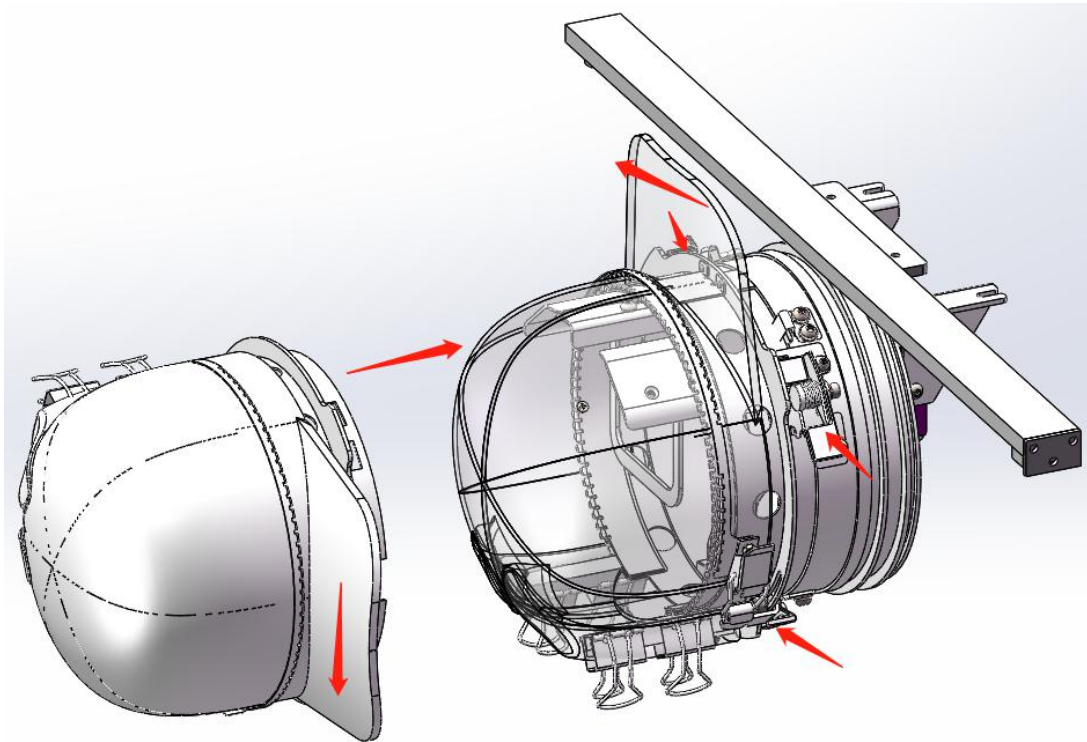


4. Press and hold the left and right lock bars on the hoop brackets to separate the hat clamp from the hat brackets, and take out the hat clamp with hat



5. Put the cap clamp on the hoop. In order to keep the brim from touching the machine, put the cap clamp on

the side, push it to the position where it touches the frame of the cap clamp, then turn it to the right position, align the position gap of the cap clamp with the position of the hoop, and then push it inward until the three position of the cap clamp locks and snaps into the gap of the cap clamp.



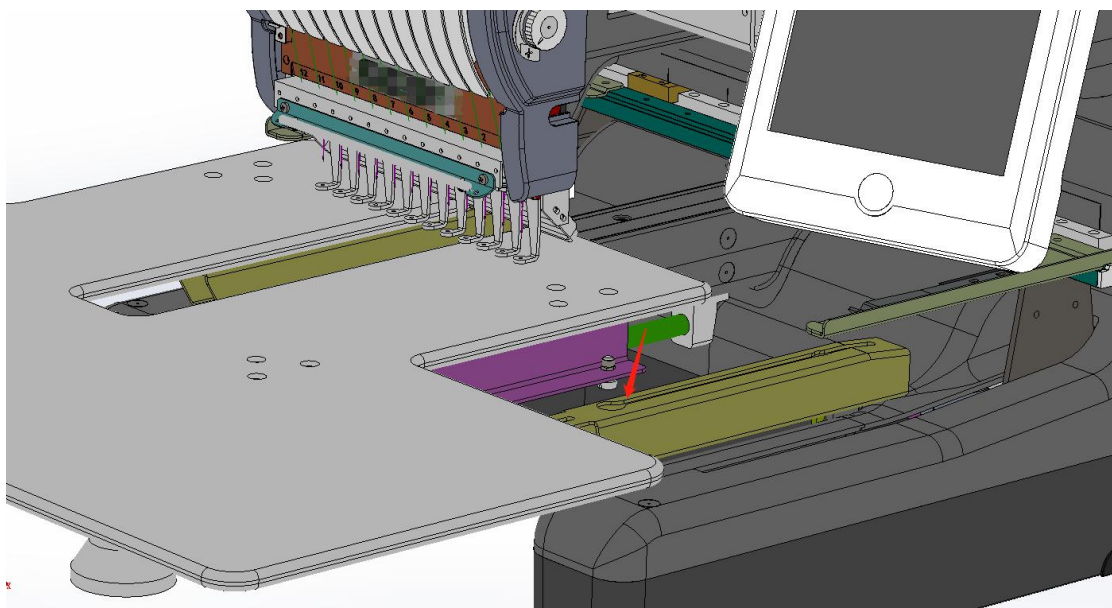
#### 4.5Platen

##### 4.5.1 Application scope of platen

The platen is installed on the mounting bracket of the worktable, which is mainly used for embroidering large objects to prevent excessive sinking of the embroidered frame due to heavy weight.

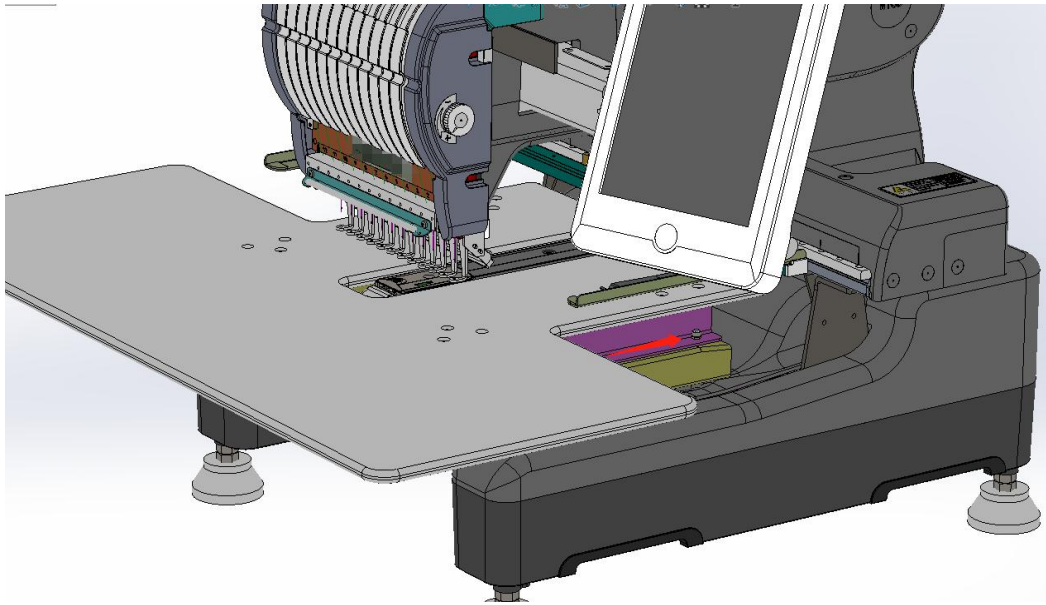
##### 4.5.2 use of platen

1. First, insert the left and right screws at the front end of the platen into the holes at the front of supports of the platen.

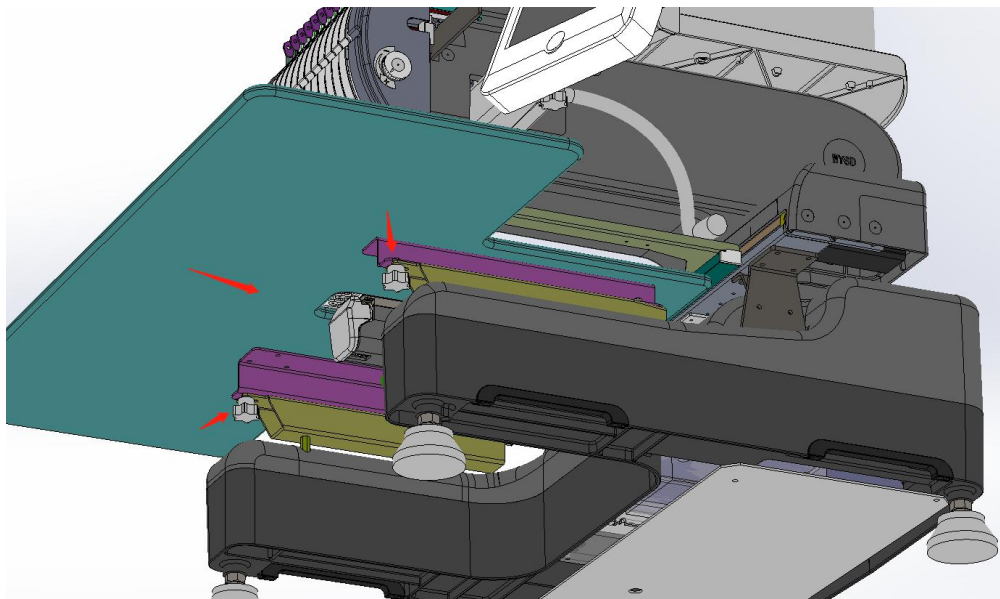


2. Then place the platform platen and push it into the groove to the end.





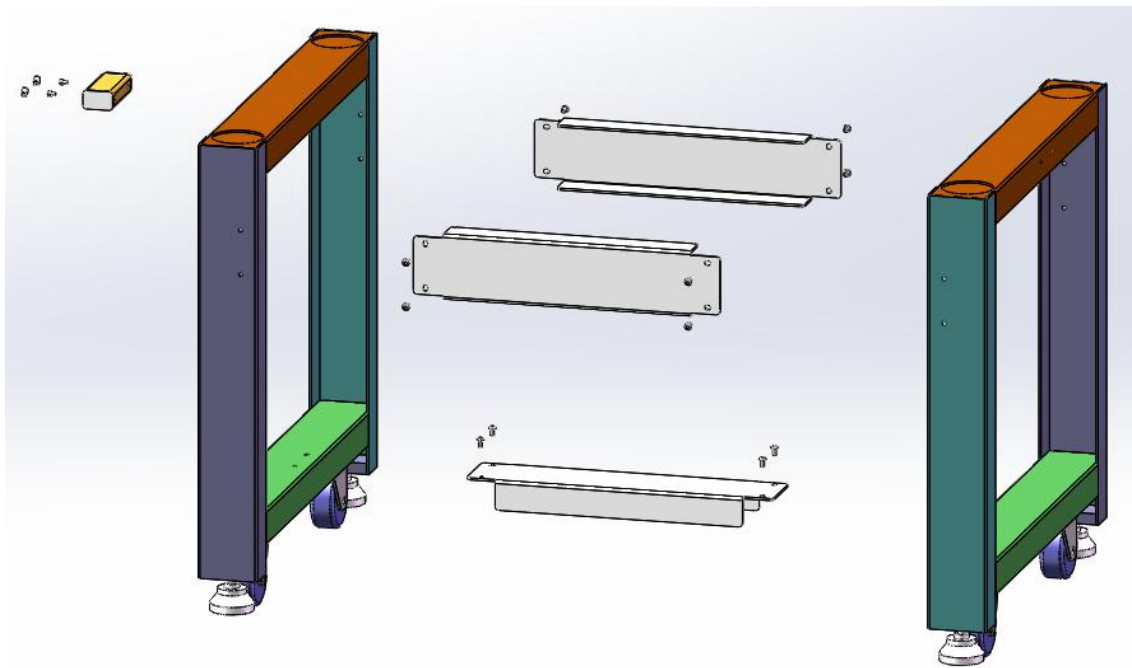
3. Keep the transverse thrust of step 2, and lock two plum screws at the same time.



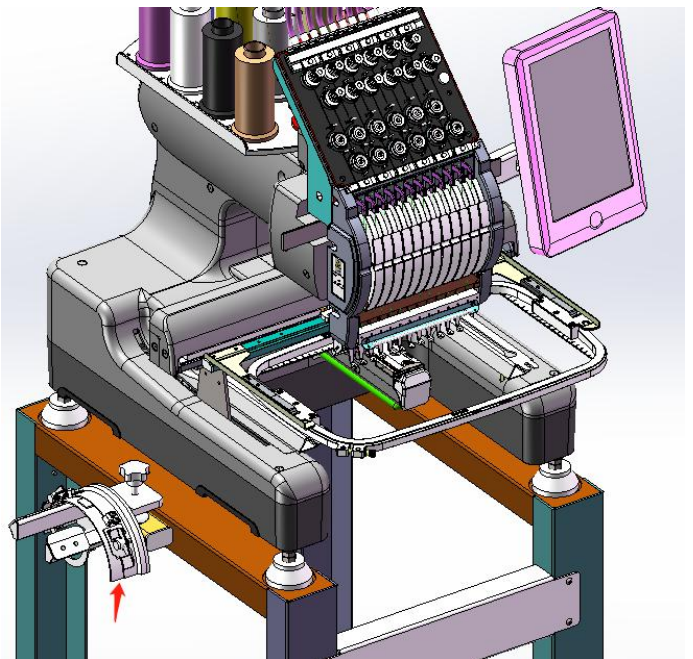
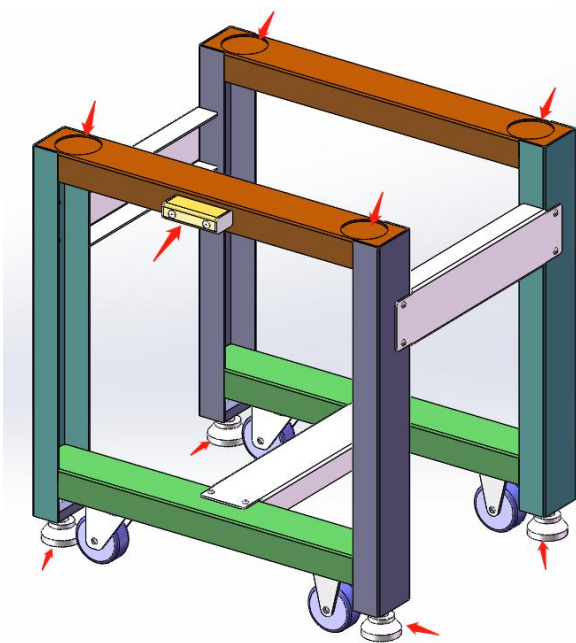
After the above three steps, the platen has installed. Remove the platen according to step 3 to step 1 above.

#### 4.6Stand

1. Connect the left and right frames with three cross beams firmly according to the drawing. A total of 12 M5 screws are required.



2. After the installation, screw out the bottom four adjusting feet, which are about 5mm higher than the bottom of the pulley block, and then tighten. The whole frame is required to be in horizontal. If it is necessary to move, screw in four adjusting feet to make the bottom of the adjusting feet lower than the pulley block, and then slide. When the embroidery machine is placed on the stand, the four adjustment feet shall be placed in four circular pits on the upper plane of the stand. The side of the stand is equipped with a cap holder clamping platform for fixing the cap hoop.



## Chapter 5: Appendix

### 5.1 Embroidery optimization skills

#### 5.1.1 Combination of fabric, embroidery thread and needle

Suggestions for needle and fabric matching: 11 / 75 dB × K5 embroidery needle is recommended for normal embroidery; 12 / 80-14 / 90 dB × K5 is recommended for hat embroidery, denim cloth, leather and other thick embroidery.

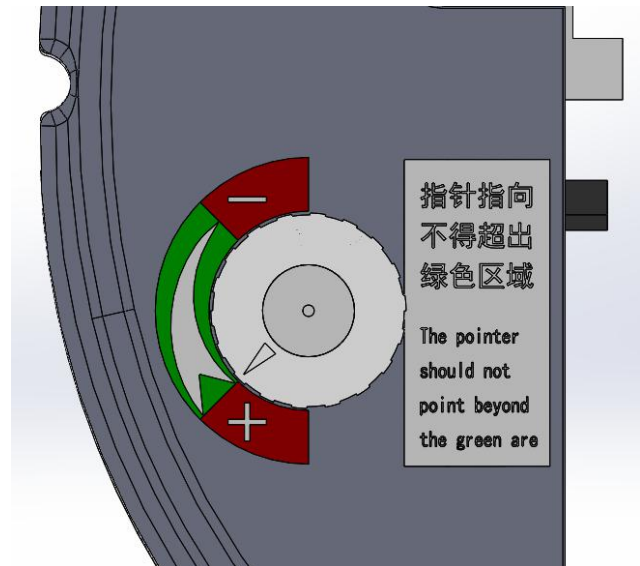
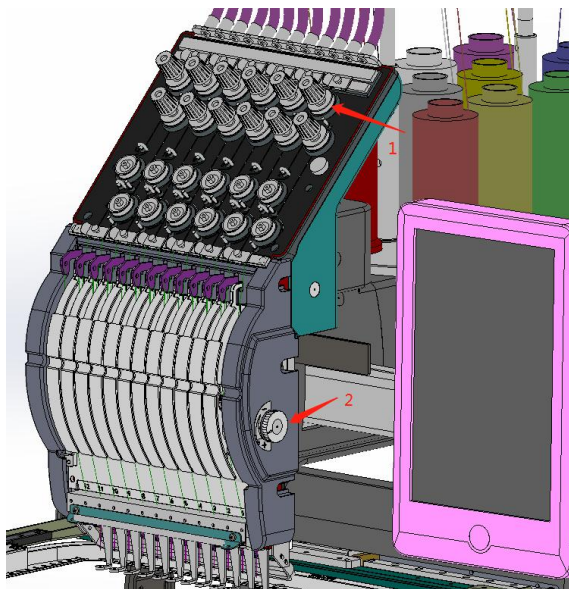
Suggestions for needle and thread matching: 9 × 10-11 × 0 for 75D thread, 11 × 10-12 × 0 for 108D thread, and 12 × 10-14 × 0 for 120d thread.

#### 5.1.2 Surface thread adjustment skills

1-Tension board adjustment knob; 2-Middle thread spring tension adjustment knob

1. Adjusting tightness of the embroidery thread on the knob 1 of the panel when it passes through the thread.

2. Adjust the action angle of the middle thread spring by adjusting knob 2 of the middle thread spring, so as to adjust the thread tension of the take-up action. The adjustment range of the spring tension adjustment knob is about 90 °, that is, the knob indicator pin shall be adjusted between the top and bottom of scale arrow, and shall not exceed the green area.



### 5.2 Basic maintenance

Note: all maintenance work must be carried out after power off.

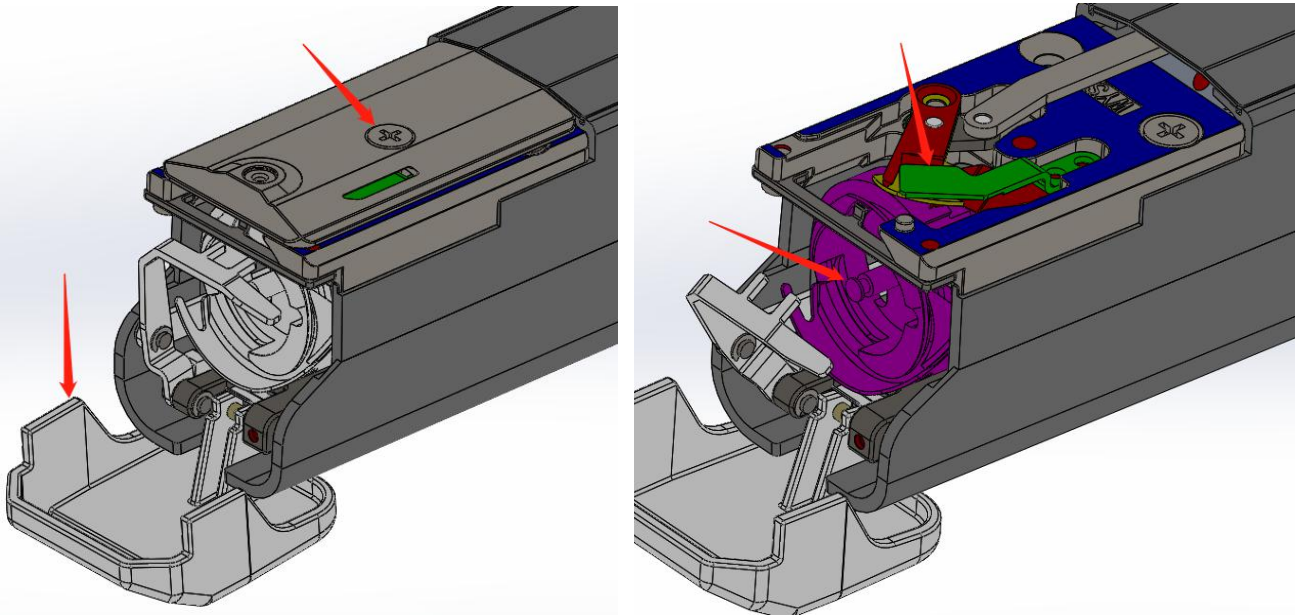
#### 5.2.1 Guarantee the cleaning of the machine

Daily cleaning of each threading passway, once a week:

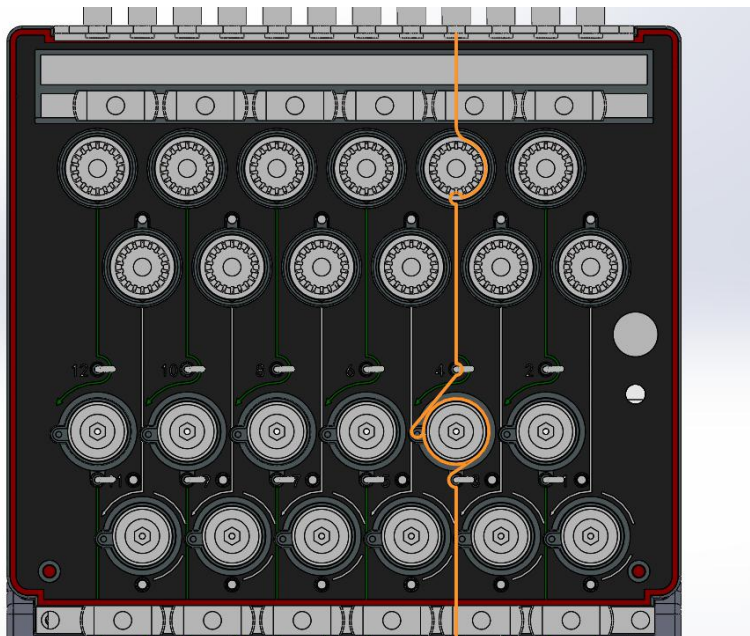
1. Shuttle head: unscrew the needle plate screw, take down the needle plate, open the shuttle cover, take



down the bobbin case, and use a small brush to brush away the dust and thread chips around the thread cutter. After cleaning, it is necessary to replace the needle plate and bobbin case, and cover the shuttle cover.

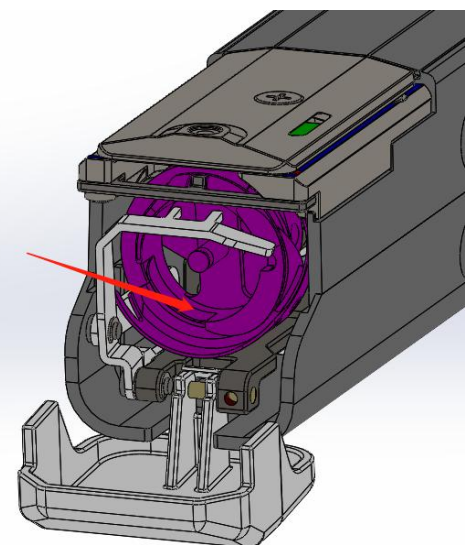


2. Thread clamping assembly: use a brush to clean the dust and thread scraps at each needle position, and keep the thread passage unobstructed.



## 5.2.2 Refueling maintenance

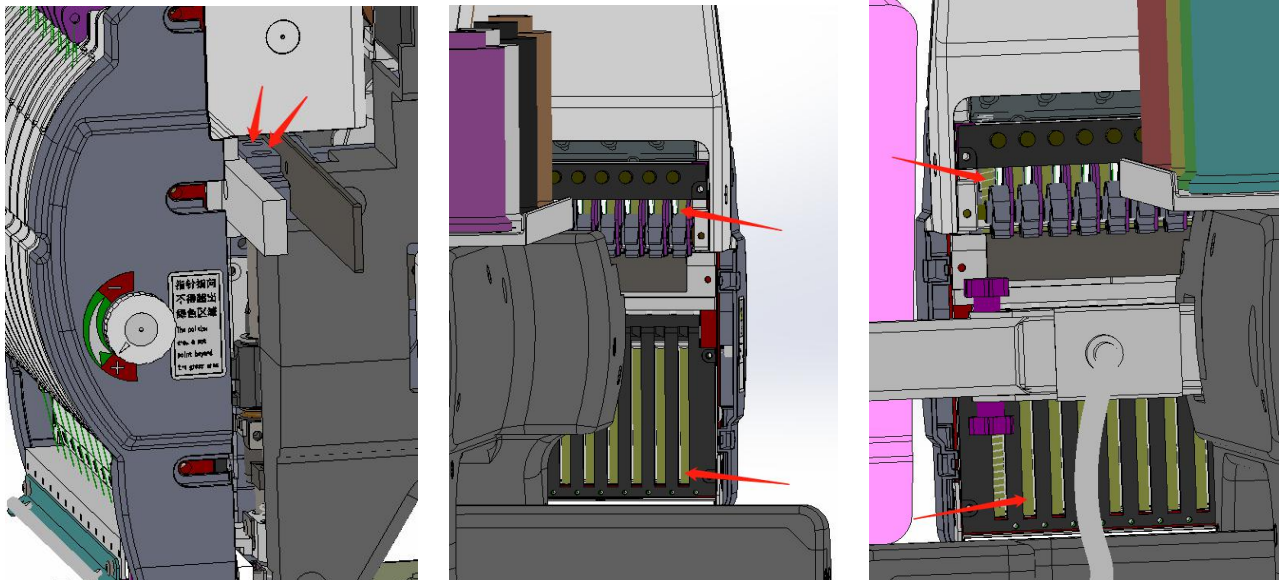
### 1. Shuttle position



Open the shuttle cover, remove the bobbin case, and add a few drops of white oil on the shuttle guide rail. It is recommended to add oil once before each use.

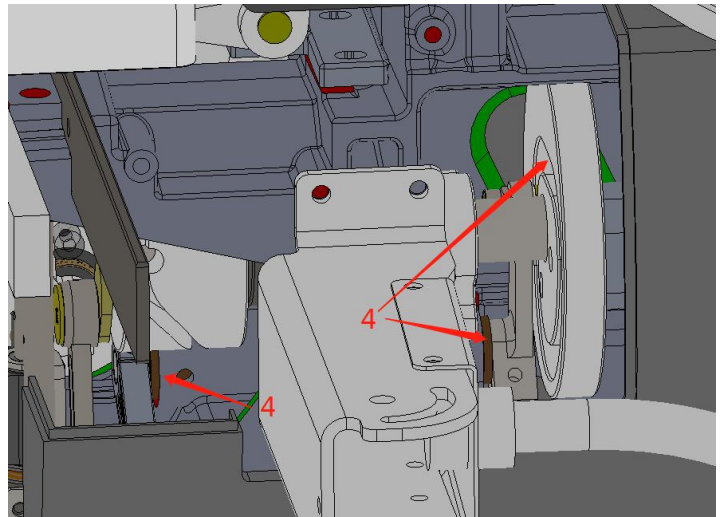
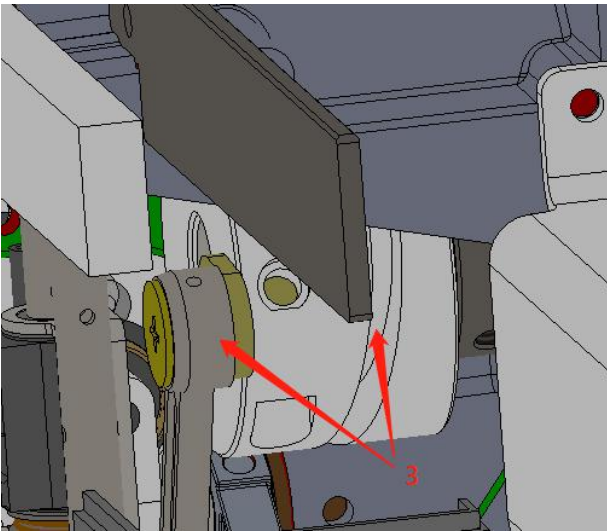
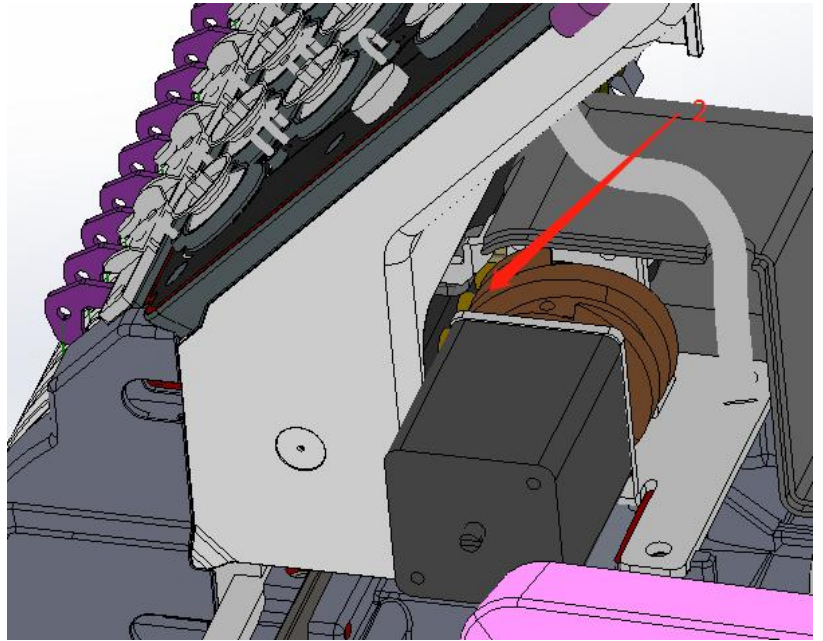
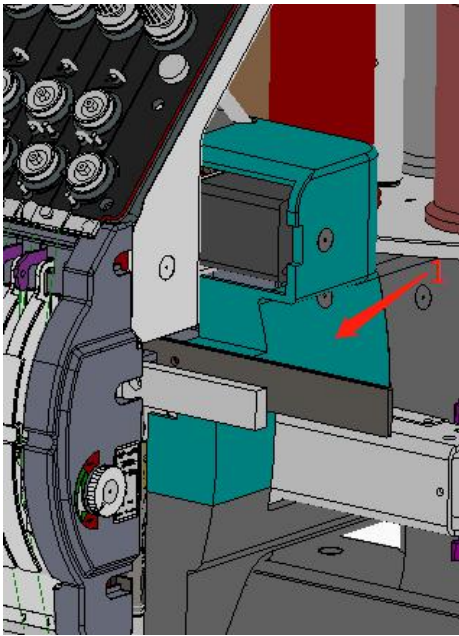
## 2. Needle bar frame

First adjust the color change to the No. 1 needle position, add a few drops of white oil at the top of the two driving guide rods, and align each needle bar at the to add a few drops of white oil on needle bar at the back of the needle bar frame. Then adjust the color change to the 12 needle position, and add a few drops of white oil to each needle bar at the back of the needle bar bracket on the other side. It is recommended to refuel once a week.



## 3. Color change mechanism and inside the head

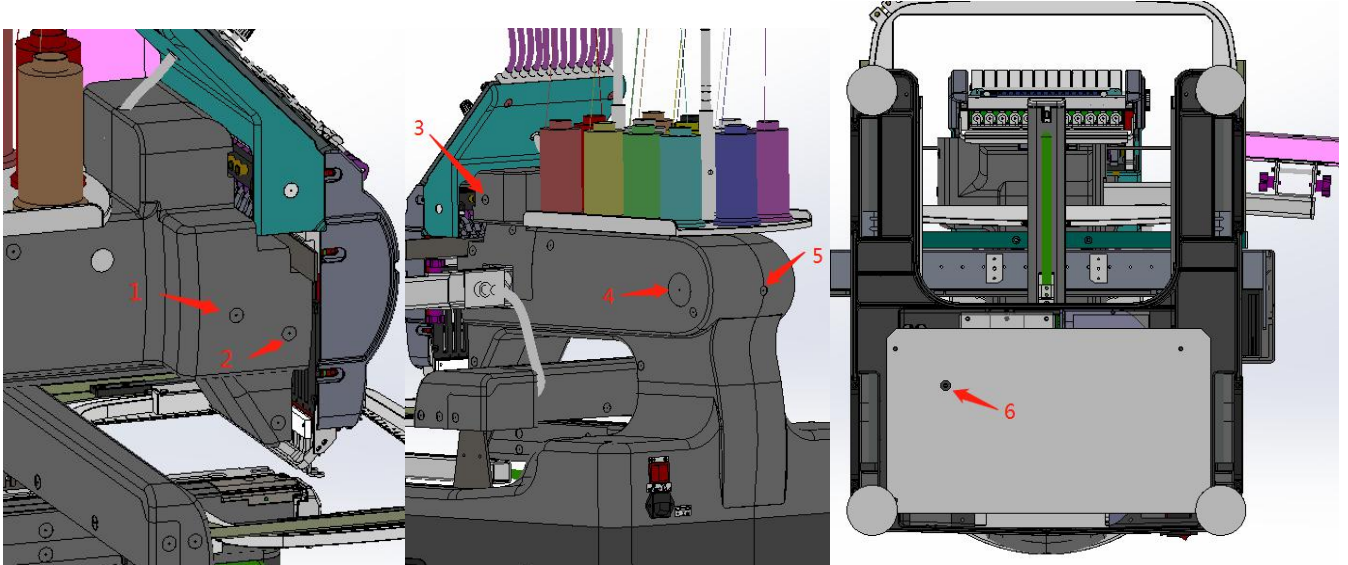
First remove the small cover 1 on the right of the head cover, and then add grease at each lubrication point (2-color change cam and color change roller at each needle position; 3-thread take-up cam groove and connecting rod friction pair; 4-friction pair at both ends of the presser foot cam groove and the presser foot connecting rod shaft; 5-friction pair at both ends of each connecting rod). It is recommended to refuel every six months. When removing the cover, first remove the small cover on the cover. After the cover is hooked out, screw out the screws and remove the cover. In order to keep the appearance, please replace the cover in place after the maintenance.



5.3 Simple trouble and solution



### 5.3.1 Location of each manual regulating hole



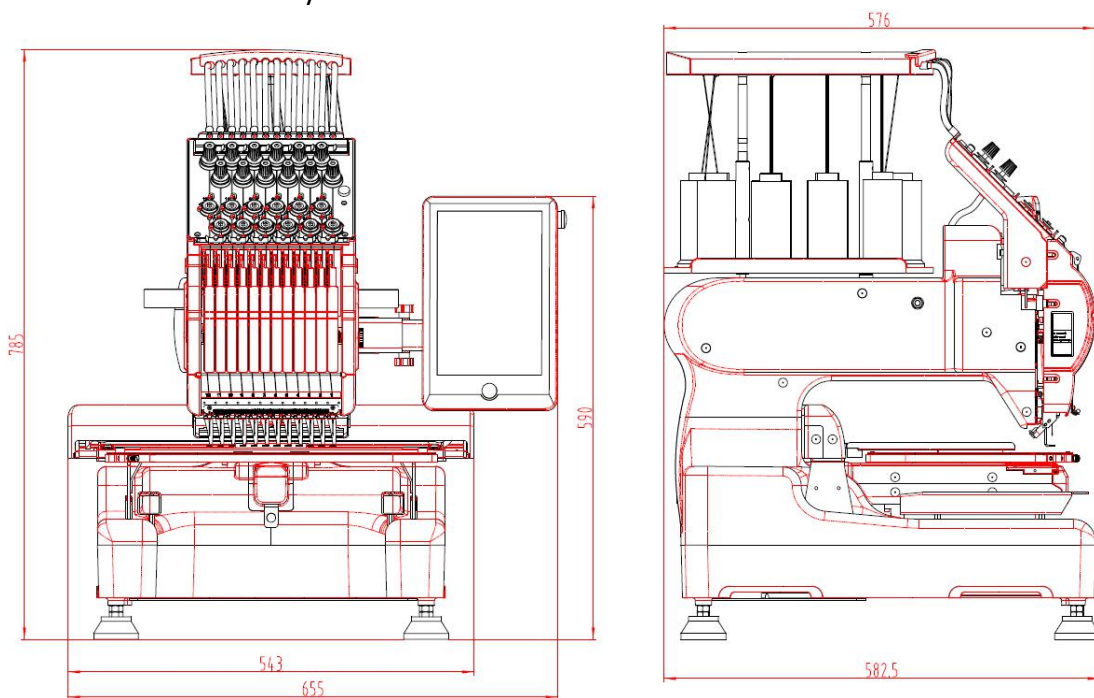
1-Adjusting hole of thread drawing motor; 2-Adjusting hole of jumping motor; 3 Adjusting hole of color changing motor; 4-Viewing window of spindle angle; 5-Adjusting hole of spindle angle; 6-Adjusting hole of thread trimming motor.

### 5.3.2 Common and simple faults and solution (refer to the tutorial of random U disk)

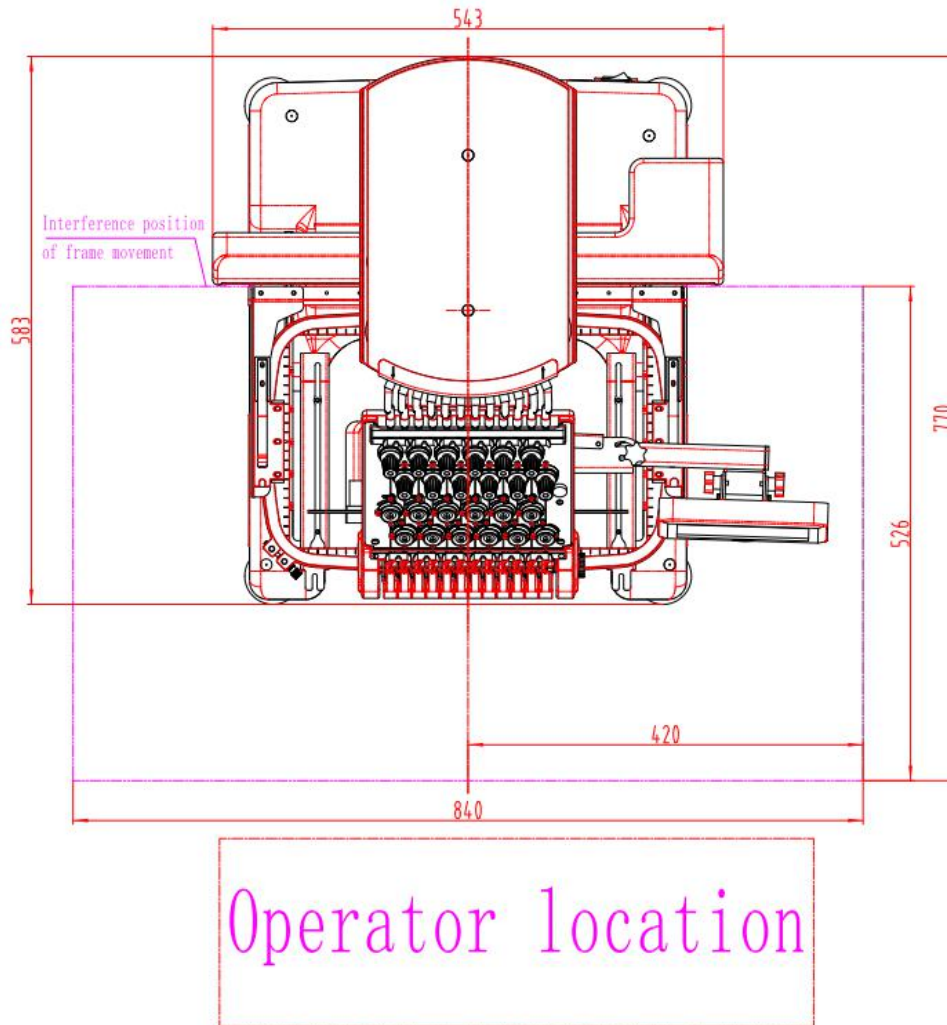
### 5.4 Safety related

#### 5.4.1 Machine space requirements

The following figure is the space demand diagram (working state) of the machine. A certain operation space and safe distance space shall be reserved around. Do not place anything around the machine that is not related to embroidery.

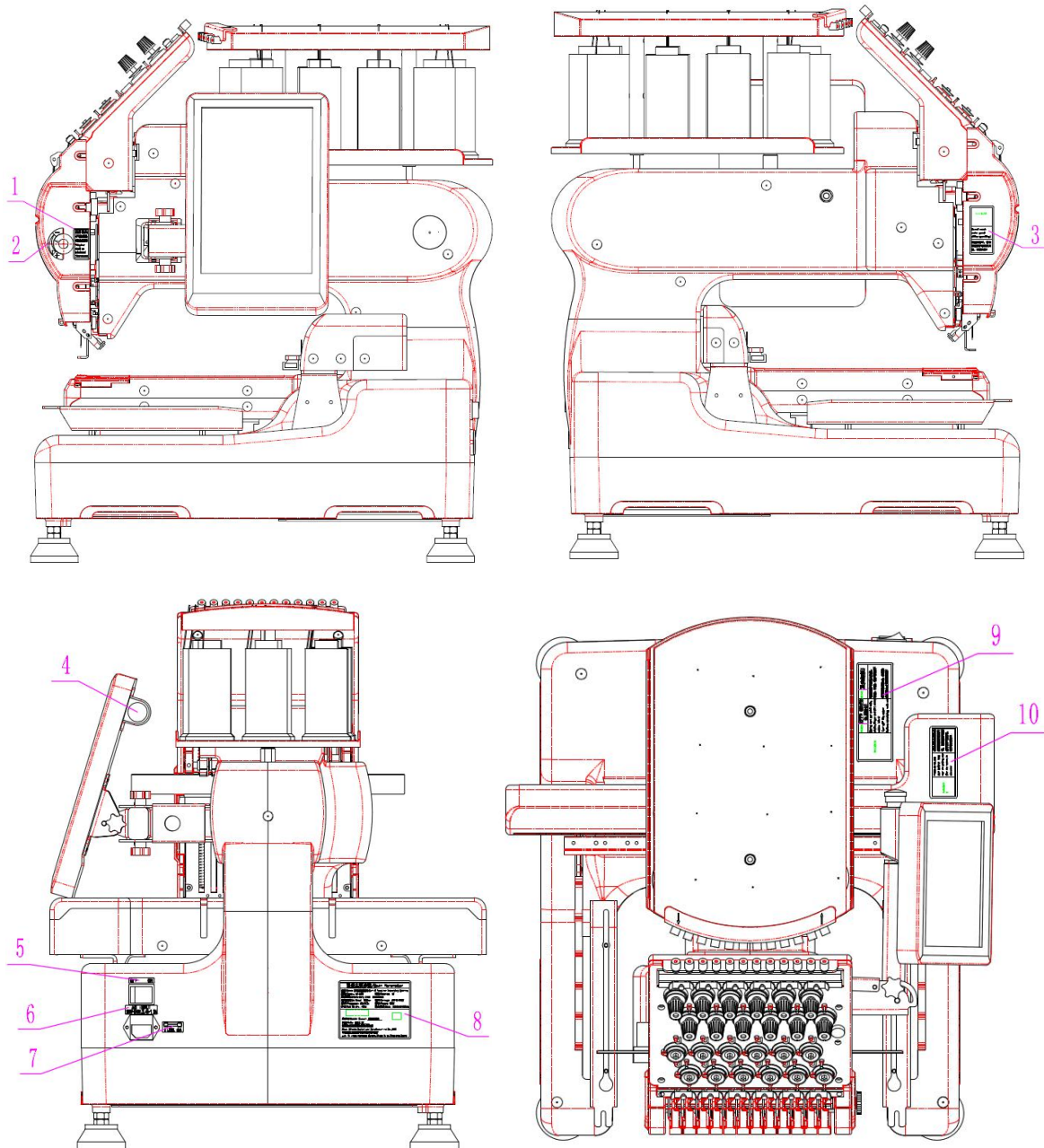




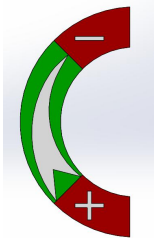




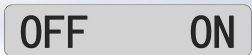

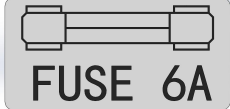

#### 5.4.2 Warning label

The following figure is the location map of each warning label on the machine. Please read it carefully and observe it before use.



List of label names and illustrations

No.	Item	Label
1	Adjustment range instruction sign	

2	Adjustment range instruction sign	
3	Warning of hand clamping	
4	Emergency switch	
5	Power on/off	
6	Power supply	
7	Fuse plate	
8	Equipment nameplate	

<p>9</p>	<p>Mechanical injury warning sign</p>	<table border="1"> <tr> <td data-bbox="783 168 979 405">  <p>当心机械伤人 Becareful of mechanical injury</p> </td> <td data-bbox="979 168 1222 405"> <p>KEEP COVER CLOSED!</p> <p>Moving part can catch hair, cloths, finger and will cause severe injury! Turn off the power before servicing machine!</p> </td> <td data-bbox="1222 168 1469 405"> <p>罩壳勿拆!</p> <p>机器运转时有卷入头发、衣服、手指、物品等危险! 机器维修保养时,必须先关机断电才能拆除罩壳!</p> </td> </tr> </table>	 <p>当心机械伤人 Becareful of mechanical injury</p>	<p>KEEP COVER CLOSED!</p> <p>Moving part can catch hair, cloths, finger and will cause severe injury! Turn off the power before servicing machine!</p>	<p>罩壳勿拆!</p> <p>机器运转时有卷入头发、衣服、手指、物品等危险! 机器维修保养时,必须先关机断电才能拆除罩壳!</p>
 <p>当心机械伤人 Becareful of mechanical injury</p>	<p>KEEP COVER CLOSED!</p> <p>Moving part can catch hair, cloths, finger and will cause severe injury! Turn off the power before servicing machine!</p>	<p>罩壳勿拆!</p> <p>机器运转时有卷入头发、衣服、手指、物品等危险! 机器维修保养时,必须先关机断电才能拆除罩壳!</p>			
<p>10</p>	<p>Driving injury warning sign</p>	<table border="1"> <tr> <td data-bbox="799 461 991 698">  <p>当心伤手 Caution, injure hand</p> </td> <td data-bbox="991 461 1222 698"> <p>Please do not put your hands or items near the working area when the machine is operating.</p> </td> <td data-bbox="1222 461 1453 698"> <p>当绣花机的导轨或绣花框在移动的时候,请勿将手或物品靠近工作区域,以免造成伤害。</p> </td> </tr> </table>	 <p>当心伤手 Caution, injure hand</p>	<p>Please do not put your hands or items near the working area when the machine is operating.</p>	<p>当绣花机的导轨或绣花框在移动的时候,请勿将手或物品靠近工作区域,以免造成伤害。</p>
 <p>当心伤手 Caution, injure hand</p>	<p>Please do not put your hands or items near the working area when the machine is operating.</p>	<p>当绣花机的导轨或绣花框在移动的时候,请勿将手或物品靠近工作区域,以免造成伤害。</p>			